zPods Assembly Instructions

Pre-Assembly:

While you assemble your zPod, we recommend that you work together with at least one other able-bodied person to complete the assembly. Some of the parts are large and might be too heavy for just one individual. Working together will make the process much easier and safer.

We also recommend that you watch the assembly video that we shared with you before you received your shipment. This video should give you a clear idea of how to put the components together correctly. If you did not receive this video, please contact us. Our contact information and hours are at the end of this document.

Staging Area

One way to make the assembly a less stressful project is to find a staging area. This is a place where you can unpack all the parts of your zPod so that you can get a clear view of all the components required for assembly. We suggest that your staging area be a different place from where you're assembling the zPod so that you have enough space in the assembly location to move around with ease. We recommend that you clear the assembly area from obstructions so that you can operate safely.

Ground Panel

The first step of assembly is to find the ground panel for the bed. This is the panel that will ultimately hold the mattress. The ground panel and the roof panel are exactly identical, so don't worry if you have two large panels that are

indistinguishable.

Tip: when you put the ground panel down, it helps to place your grip in the open space on the front side of the panel (the side



Ground panel of zPods Bed Generation 2

with the zPod logo) so that you can lower the panel all the way to the floor without risking the safety of your hand.

The ground panel weighs 90 pounds, so be sure that you and your partner are safe when lifting and moving this part of the bed. When you place the panel down, be sure that the zPods logo is facing forward.

Last, we recommend that you do not place the ground panel near the wall so you have plenty of space to maneuver around the bed while assembling it. You can move the completed bed up against the wall once the assembly is complete.

Back Panel

Find the back panel.
This is the panel with the mirror, control panel, and fan system.

This panel weighs 40 pounds. Together with your assembly partner,



Back panel of zPods Bed Generation 2

insert the back panel into the ground panel so that the fans are on top and the mirror and control panel are facing inward towards where the mattress will be. Once the back panel is



Control panel facing inwards, back panel placed in divot.

inserted, one of the assembly partners should hold the panel in place while the other prepares to secure the back panel to the ground panel.

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A power drill is needed to secure the back panel to the ground panel. Use the drill bit that arrived with your shipment. Using a different drill bit risks making the hole too small or too large.

Back panel continues onto page 4

Back Panel: Continued

zPods is not responsible for any damage done to the panel when using the wrong drill bit. Holes are to be drilled in the small U-shaped divots designated along the back of the

ground panel.

When drilling, be sure to hold the drill level. Drill horizontally into the back (mirrorless side) of the ground panel and through the inserted portion of the back panel until the drill comes out through the



Note: This divot already has a drilled hole. The divots are not pre-drilled

divot on the the front side of the ground panel. It's important that you examine where the drill should come out so that you are able to maintain a straight and horizontal drill hole.

Once the hole is neatly drilled, you are ready to insert the first bolt to secure the ground and back panels together. (NOTE: At the end of the assembly process, you will have inserted eight bolts to secure the structure.) Prior to inserting the bolt, be sure to combine the bolt with a white cover cap so that the cap covers the end of the bolt when closed.

Back Panel: Continued



Bolt with white cover cap



Insert the bolt all the way through the drilled hole.



Secure it on the opposite end with the barrel nut.



We included a hex key for your convenience.

If you feel it's necessary in order to secure one end of the bolt while turning the opposite end, you may want an additional hex key. You will need a four (4) millimeter hex key to do so. Repeat the process of drilling the hole and inserting the bolt on the remaining side of the back panel.

Side Panel w/ Speaker Holes

The next step in the assembly process is adding the side panels. One of the side panels, the speaker panel, has two circular cutouts for speaker insertion and two smaller holes on the side where the speaker cords can be passed through. You should start with this panel. This panel weighs 25 pounds.

Before installing the speakers, you must first decide which side of the bed you would like

Installed Speaker

Speaker hole cut-out

Small hole cut-out for cords

The Speaker panel is laid on its side with one speaker already installed.

to install the speaker panel on—the right side or the left side.

All directions are described as if looking at the front of the zPod (looking at the zPods Logo)

Side Panel: Continued

In our video, we install the speaker panel on the right side of the bed. Having determined that we're installing the speaker panel on the right side, we will use the small hole at the top right side of the back panel. This hole is located where the back panel and speaker panel will meet and is where we will snake the speaker cords through so that they can eventually connect with the control panel. You will see a corresponding hole in the top left side of the back panel that can be used if the speaker panel is installed on the left side of the bed.

Once you've identified the proper holes, you can insert each speaker. We recommend that you start with the speaker that is furthest from the hole where the speaker cords will be snaked through. Take the cord, run it through the large speaker hole, and let it dangle down to where you drilled the new hole.



To help it exit the new hole, it's easiest to stick your hand into the speaker hole closest to the drilled hole so that you can guide the end of the cord with one hand and extract the end of the cord with the other.

Side Panel: Continued

Now that you've extracted the cord, you can install the speakers by pulling back the springs on the speaker and inserting the speaker into the speaker hole. Once you've fully



Spring pulled back on speaker

inserted the speaker into the speaker hole, the springs on the speaker should snap into place and they will hold the speaker secure in the panel. Repeat this process with the speaker that is closest to the exit point for the speaker cord.

Once you've inserted both speakers with the cords dangling from the hole at the top left side of the side panel, insert the side panel into the right side of the ground panel (or left side if you've decided to place the speaker panel on the opposite side of the bed). Take the cords and snake them through the hole that you drilled into the top right side of the back panel. The cords will dangle down inside the back of the back panel, and you will need to reach in through the large hole at the back of the back panel to grab the ends of the cords when it's time to plug in all of the electronics for the bed. We'll discuss that process last.

Side Panel: Continued

The last step in the process of installing the speaker panel is to secure it to the ground panel using the same process of drilling and inserting the bolt that you used to secure the back panel to the ground panel. The divot for this process is located on the side of the ground panel that is nearest the front.

Remaining Side Panel

The remaining side panel weighs 25 pounds. Insert this panel into the other side of the bed and secure it to the ground panel using the same process of drilling and inserting the bolt that you used to secure the back panel and the previous side panel to the ground panel.

Ceiling Panel

With all the side panels in place, you're ready to install the ceiling panel. Remember that the ceiling panel is identical to the ground panel and weighs 90 pounds. You will want the assistance of an assembly partner to complete the

installation.

When you lift the panel to place it on top of the already assembled



portion of the bed, be sure that the zPods logo is facing outward so that it is on the front of the completed bed.

The ceiling panel should fit exactly into the inserts protruding from the top of the back and side panels. Once you have placed the ceiling panel on top of the structure, insert bolts into the four divots on the ceiling panel—two in the back panel (one on the left and one on the right) and one on each side panel closest to the front of the bed. You will use the same process of drilling and inserting the bolts that you used to secure the back panel to the ground panel.

Sliding Doors

Now it's time to insert the sliding doors. Please note that these doors are not interchangeable, so it's important that you pay close attention to where each door is installed.

First, find the door that goes on the right side of the bed. The easiest way to identify this door is by looking at two factors. First, the door should continue the wave pattern that starts on the outside of the right side panel. Then look for the right-angle carveout on the bottom right of the door. Also, note that there are two tracks in the ground panel of the bed for the sliding doors to run on. You will insert the right sliding door into the backmost track. Insert it first into the ceiling track and then into the bottom track.



Right angle cut out on left door



Wave pattern is continuous on each side

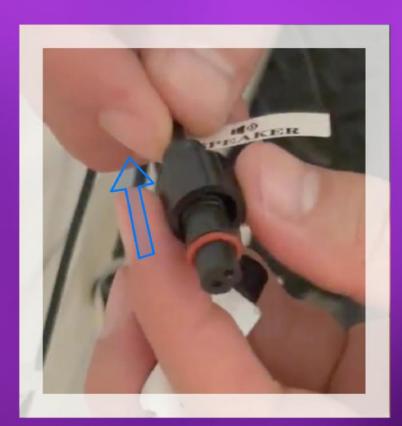
Finish installment of the sliding doors by taking the remaining door and inserting it into the foremost track on the left side of the front of the bed.

Control Panel and Electronics

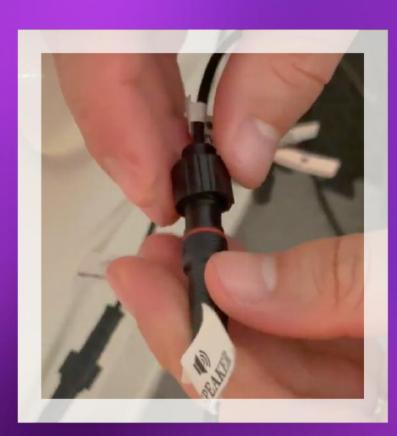
You're now ready for the last step in the process—setting up the electronics to the control panel, fan, lighting, and sound systems. For your convenience, we've labeled each of the ends of the cords with the part of the system that the cord is helping power. You can connect each end by first finding the ring-like part of one of the cord ends and sliding it back. Then, connect the cords by fitting the two ends into eachother. Once you connect the two cord ends, this ring-like part slides back into place and can be screwed into the other cord end so that the two ends are securely connected.



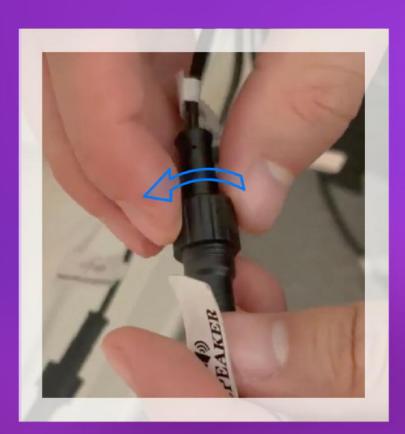
Cord labeled "Speaker"



Slide back ringlike part



Connect cords & slide ring back



Twist ring-like part to secure

Test the control panel by pressing each button to ensure that the speakers, fans, and lighting system all work. When all systems are prepared, you are ready to use the bed. We hope you enjoy it and welcome your inquiries if you have any questions about the assembly process.

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