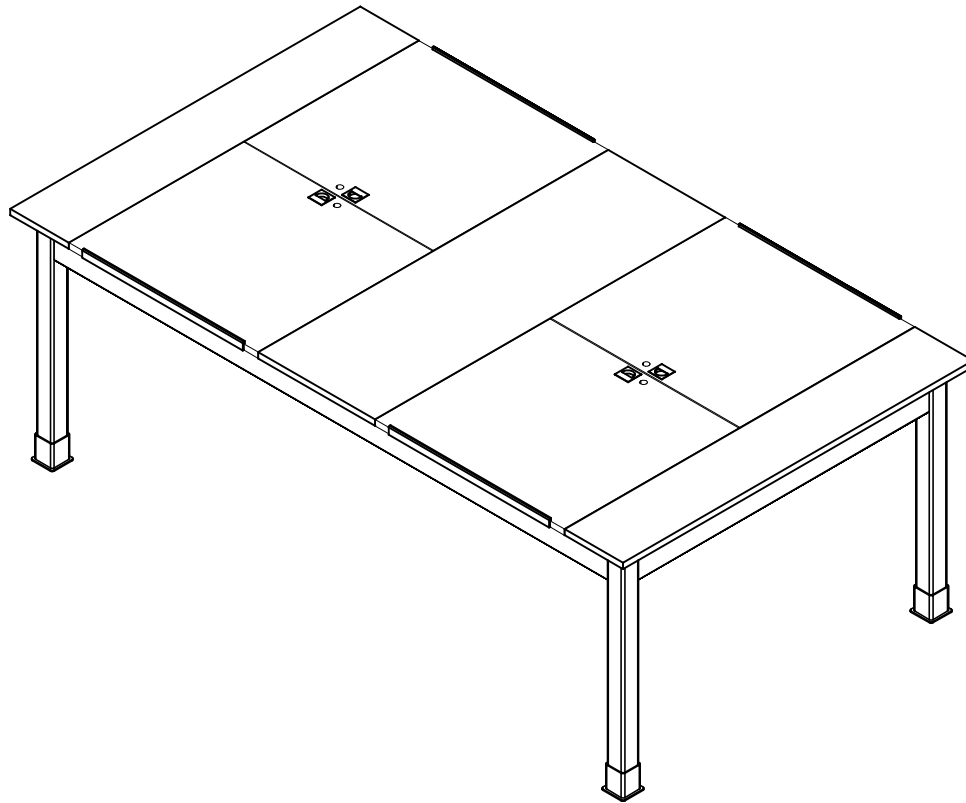


FOUR-STATION DRAWING TABLE

DT-90PL
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	12/4/14
DECIMALS: $\frac{1}{8}$ = ± .030	APR BY:		DATE APR:	
XX = ± .020	APR BY:		DATE APR:	
.XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°	APR BY:		DATE APR:	
CABINET SQUARENESS = ± .0625	APR BY:		DATE APR:	



CONFIDENTIAL:
ALL DESIGN RIGHTS RESERVED
THE INFORMATION, DATA, DESIGN, AND DRAWINGS EMBODIED IN THIS DOCUMENT AND ALL REPRODUCTIONS THEREOF ARE THE EXCLUSIVE PROPERTY OF DIVERSIFIED WOODCRAFTS, INC.

TITLE:
FOUR-STATION DRAWING TABLE
ASSEMBLY INSTRUCTIONS

THESE DOCUMENTS ARE SUPPLIED WITH THE UNDERSTANDING THAT THEY WILL NOT BE DISCLOSED TO THIRD PARTIES WITHOUT WRITTEN CONSENT OF DIVERSIFIED WOODCRAFTS, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN CONSENT IS SUBJECT TO LEGAL ACTION.

A	CREATED ASSEMBLY INSTRUCTIONS	12/4/14	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.

REVISION LEVEL

DRAWING NUMBER:

DT-90PL

SCALE:

NTS

SHEET:

1 OF 6

REVISION:

REV A

TOOLS REQUIRED

1/2" WRENCH

1/2" SOCKET AND TORQUE WRENCH - OPTIONAL

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
LEGS	501100	LEG,MPL 2.25X2.25X28.25	4
LEG HARDWARE	520001-4	LEG HARDWARE KIT,4 LEGS	1
LEG BOOTS	100076	LEG BOOT,BLK RUBBER	4
PENCIL LEDGE	14-0027	PENCIL LEDGE - 22"	4
SCREWS - PENCIL LEDGE	236263	SCREW,#6X3/4 TRUSS HEAD,QUAD,BLACK	12

NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE DECIMALS: X = ± .030 XX = ± .020 XXX = ± .010 ANGLES: = ± 1° CABINET SQUARENESS: = ± .0625	DWN BY: EMR	DATE DWN: 12/4/14
	APR BY:	DATE APR:
	APR BY:	DATE APR:



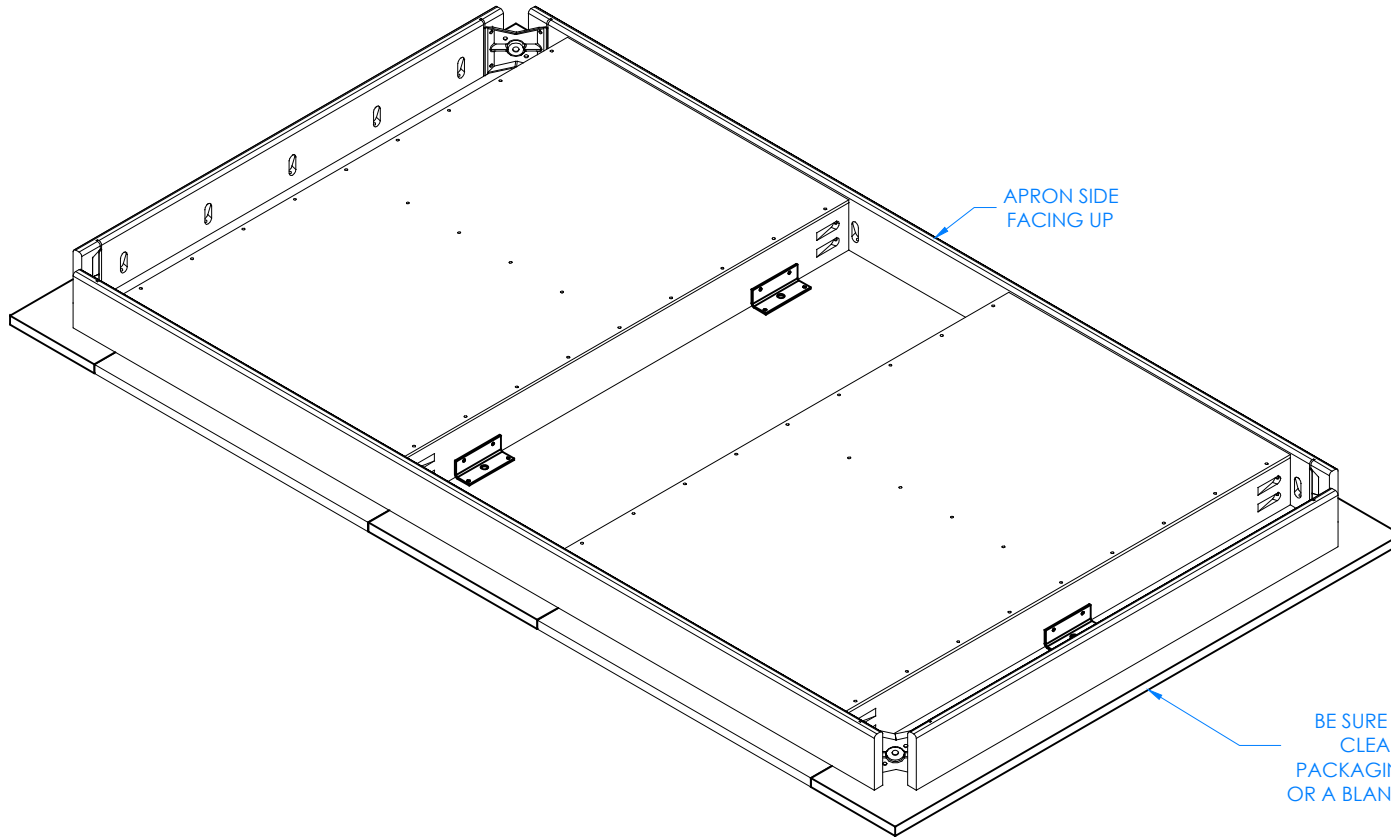
CONFIDENTIAL:
ALL DESIGN RIGHTS RESERVED
THE INFORMATION, DATA, DESIGN, AND DRAWINGS EMBODIED IN THIS DOCUMENT AND ALL REPRODUCTIONS THEREOF ARE THE EXCLUSIVE PROPERTY OF DIVERSIFIED WOODCRAFTS, INC.

TITLE:
FOUR-STATION DRAWING TABLE
TOOLS AND ASSEMBLY COMPONENTS

THESE DOCUMENTS ARE SUPPLIED WITH THE UNDERSTANDING THAT THEY WILL NOT BE DISCLOSED TO THIRD PARTIES WITHOUT WRITTEN CONSENT OF DIVERSIFIED WOODCRAFTS, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN CONSENT IS SUBJECT TO LEGAL ACTION.

DRAWING NUMBER: DT-90PL	SCALE: NTS	SHEET: 2 OF 6	REVISION: REV A
----------------------------	---------------	------------------	--------------------

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	12/4/14	EMR	-
REVISION LEVEL				



STEP 1:

- LAY TOP ASSEMBLY ON FLOOR WITH APRON SIDE FACING UP.

NOTE:

- 1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	12/4/14
DECIMALS: X = ± .030	APR BY:		DATE APR:	
XX = ± .020	APR BY:		DATE APR:	
XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°	APR BY:		DATE APR:	
CABINET SQUARENESS: = ± .0625	APR BY:		DATE APR:	

CONFIDENTIAL:
 ALL DESIGN RIGHTS RESERVED
 THE INFORMATION, DATA, DESIGN, AND DRAWINGS EMBODIED IN THIS DOCUMENT AND ALL REPRODUCTIONS THEREOF ARE THE EXCLUSIVE PROPERTY OF DIVERSIFIED WOODCRAFTS, INC.

THESE DOCUMENTS ARE SUPPLIED WITH THE UNDERSTANDING THAT THEY WILL NOT BE DISCLOSED TO THIRD PARTIES WITHOUT WRITTEN CONSENT OF DIVERSIFIED WOODCRAFTS, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN CONSENT IS SUBJECT TO LEGAL ACTION.



TITLE:
 FOUR-STATION DRAWING TABLE
 ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	12/4/14	EMR	-
REVISION LEVEL				

DRAWING NUMBER:

DT-90PL

SCALE:

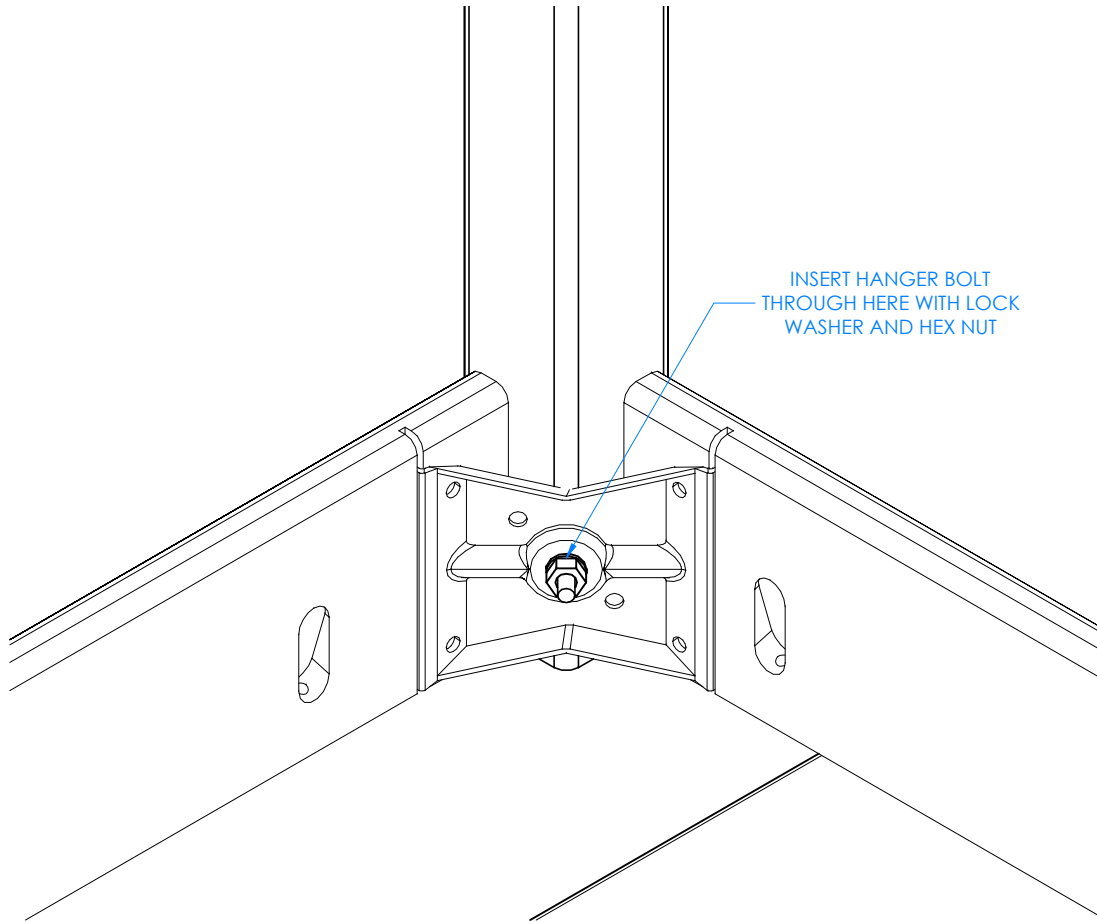
NTS

SHEET:

3 OF 6

REVISION:

REV A



CLOSE UP OF CORNER LEG ASSEMBLY

STEP 2:

- INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- TIGHTEN NUT USING A 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.
- REPEAT FOR OTHER LEGS.

NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	12/4/14
DECIMALS: .X = ± .030 .XX = ± .020 .XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1° CABINET SQUARENESS = ± .0625	APR BY:		DATE APR:	

CONFIDENTIAL:
ALL DESIGN RIGHTS RESERVED
THE INFORMATION, DATA, DESIGN, AND DRAWINGS EMBODIED IN THIS DOCUMENT AND ALL REPRODUCTIONS THEREOF ARE THE EXCLUSIVE PROPERTY OF DIVERSIFIED WOODCRAFTS, INC.

THESE DOCUMENTS ARE SUPPLIED WITH THE UNDERSTANDING THAT THEY WILL NOT BE DISCLOSED TO THIRD PARTIES WITHOUT WRITTEN CONSENT OF DIVERSIFIED WOODCRAFTS, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN CONSENT IS SUBJECT TO LEGAL ACTION.



TITLE:
FOUR-STATION DRAWING TABLE
ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	12/4/14	EMR	-

REVISION LEVEL

DRAWING NUMBER:

DT-90PL

SCALE:

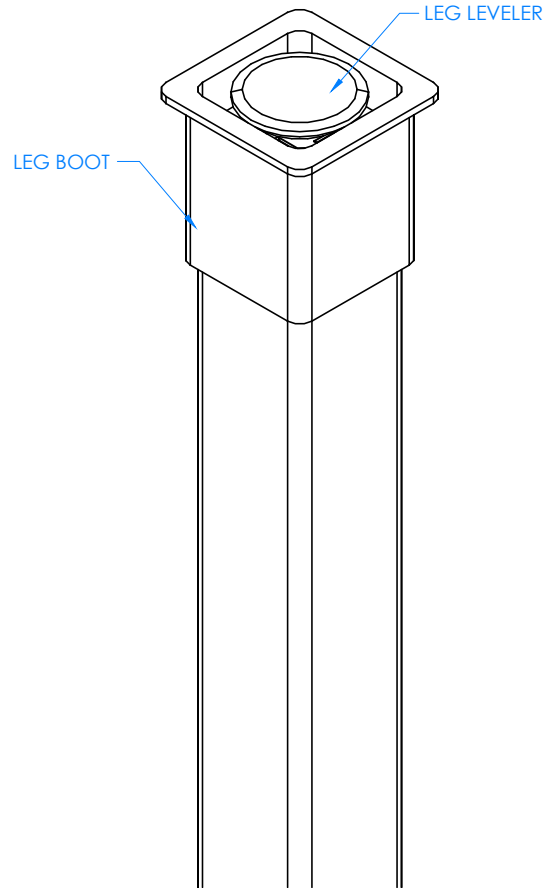
NTS

SHEET:

4 OF 6

REVISION:

REV A



CLOSE UP OF LEG BOOT AND LEG LEVELER ASSEMBLY

STEP 3:

- SLIDE LEG BOOTS ONTO THE LEGS WITH FLARED END TOWARD BOTTOM OF LEGS.
- SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF LEGS.

NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	12/4/14
DECIMALS: X = ± .030	APR BY:		DATE APR:	
XX = ± .020	APR BY:		DATE APR:	
XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°	APR BY:		DATE APR:	
CABINET SQUARENESS: = ± .0625	APR BY:		DATE APR:	

CONFIDENTIAL:
 ALL DESIGN RIGHTS RESERVED
 THE INFORMATION, DATA, DESIGN, AND DRAWINGS EMBODIED IN THIS DOCUMENT AND ALL REPRODUCTIONS THEREOF ARE THE EXCLUSIVE PROPERTY OF DIVERSIFIED WOODCRAFTS, INC.

THESE DOCUMENTS ARE SUPPLIED WITH THE UNDERSTANDING THAT THEY WILL NOT BE DISCLOSED TO THIRD PARTIES WITHOUT WRITTEN CONSENT OF DIVERSIFIED WOODCRAFTS, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN CONSENT IS SUBJECT TO LEGAL ACTION.

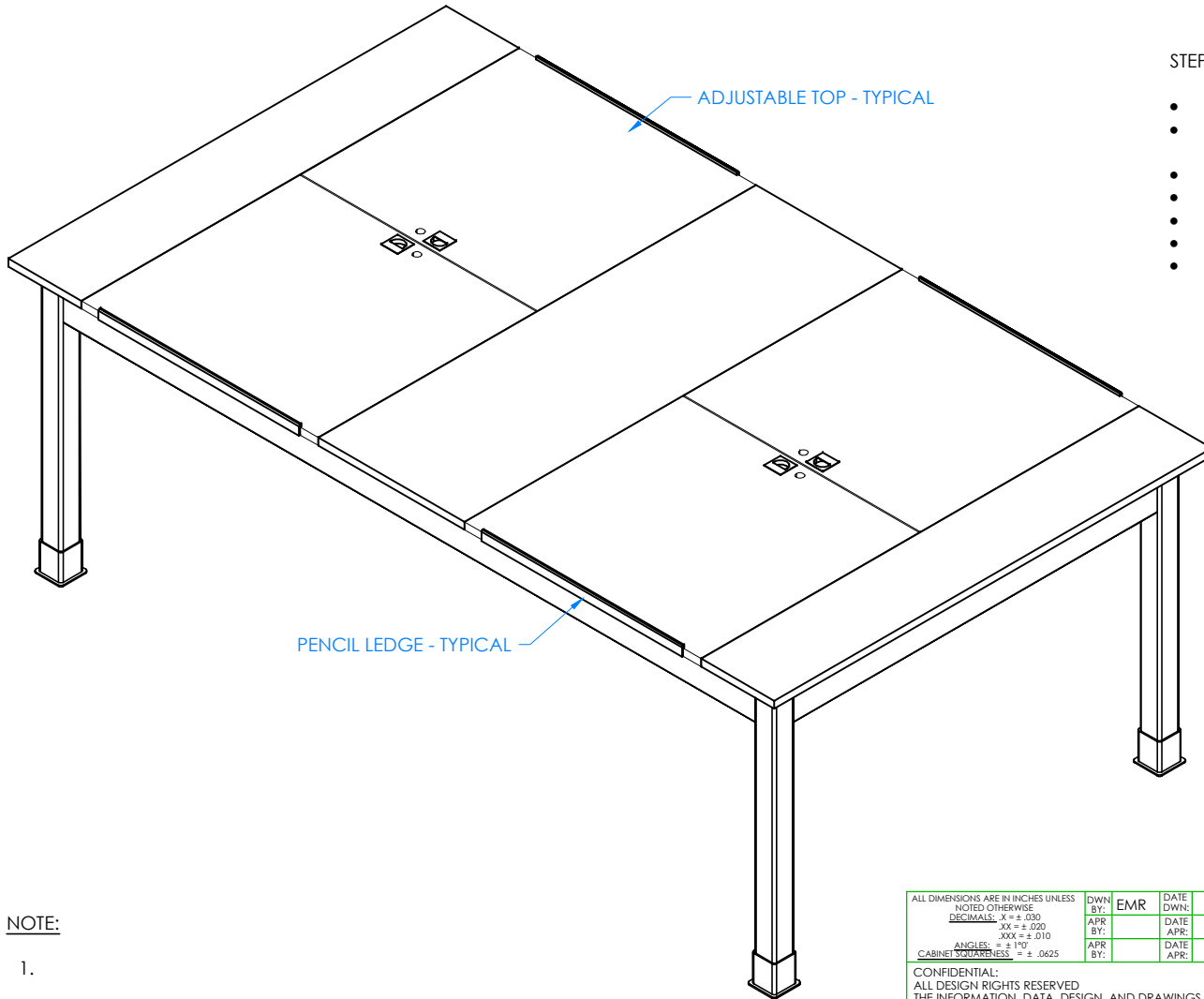


TITLE:
 FOUR-STATION DRAWING TABLE
 ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	12/4/14	EMR	-

REVISION LEVEL

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
DT-90PL	NTS	5 OF 6	REV A



STEP 4:

- TURN TABLE OVER SO TOP IS UP.
- LINE UP PENCIL LEDGE ON SIDE OF ADJUSTABLE TOPS IN DESIRED LOCATION.
- PRE-DRILL HOLES IN TOP TO PREVENT TOP FROM SPLITTING.
- SCREW PENCIL LEDGE TO TOP USING HARDWARE PROVIDED.
- SET YOUR TABLE IN PLACE.
- ADJUST LEG LEVELERS TO LEVEL TABLE.
- SLIDE LEG BOOTS DOWN TO FLOOR.

NOTE:

1.

COMPLETE UNIT SHOWN

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	12/4/14	EMR	-
REVISION LEVEL				

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	12/4/14
DECIMALS: X = ± .030	APR BY:		DATE APR:	
XX = ± .020	APR BY:		DATE APR:	
XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°	APR BY:		DATE APR:	
CABINET SQUARENESS: = ± .0625	APR BY:		DATE APR:	

CONFIDENTIAL:
 ALL DESIGN RIGHTS RESERVED
 THE INFORMATION, DATA, DESIGN, AND DRAWINGS EMBODIED IN THIS DOCUMENT AND ALL REPRODUCTIONS THEREOF ARE THE EXCLUSIVE PROPERTY OF DIVERSIFIED WOODCRAFTS, INC.

THESE DOCUMENTS ARE SUPPLIED WITH THE UNDERSTANDING THAT THEY WILL NOT BE DISCLOSED TO THIRD PARTIES WITHOUT WRITTEN CONSENT OF DIVERSIFIED WOODCRAFTS, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN CONSENT IS SUBJECT TO LEGAL ACTION.



TITLE:
 FOUR-STATION DRAWING TABLE
 ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
DT-90PL	NTS	6 OF 6	REV A