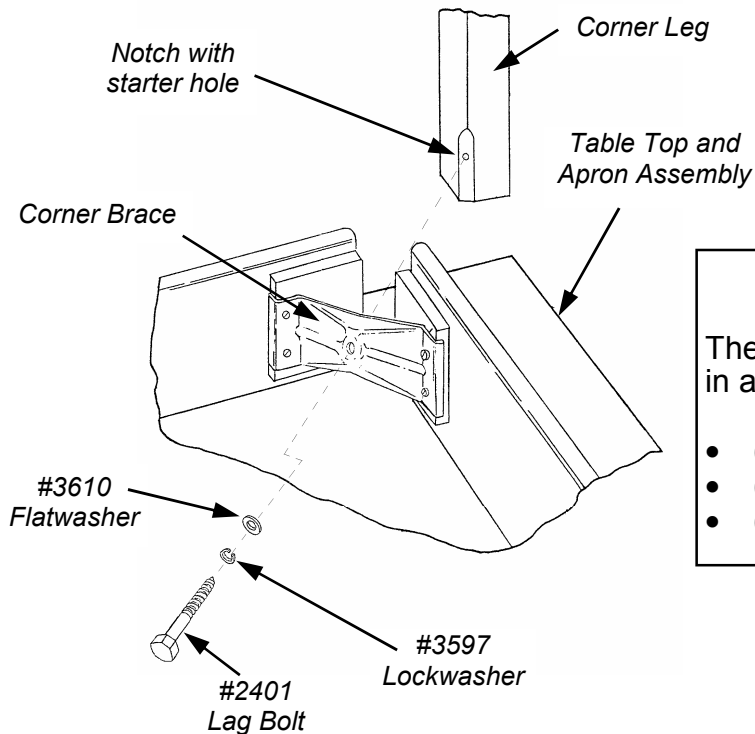


BAILEY

Model 452, 453, 456 & 457 Stationary 5 x 7 & 6 x 8 Mat Tables - Assembly Instructions

Mat Table Corner Leg Assembly



5x7 & 6x8 HARDWARE LIST:
CORNER LEGS
The following Hardware Kit is packaged
in a poly bag with the Table:

- (4) EA. # 2401 Lag Bolt, 3/8 x 4"
- (4) EA. # 3597 Lockwasher, 3/8
- (4) EA. #3610 SAE Flatwasher, 3/8

Step 1 - Corner Leg Assembly

Place the Table Top and Apron Assembly upside down on a smooth, clean surface. Place one Corner Leg in each corner at the gap in the Apron, with the notch and starter hole facing inside towards the Corner Brace.

Attach each of the four (4) Corner Legs using one (1) Lag Bolt, Lockwasher and Flatwasher as shown in Figure 2. Tighten each Lag Bolt gradually and in sequence between the four corners until the Lockwasher flattens out and the Corner Leg is drawn securely into the Apron gap.

Note: tightening each corner fully before starting the next one may result in a warped or distorted Table. If this occurs, loosen all Lag Bolts until Table flattens out, and gradually retighten Lag Bolts in sequence.

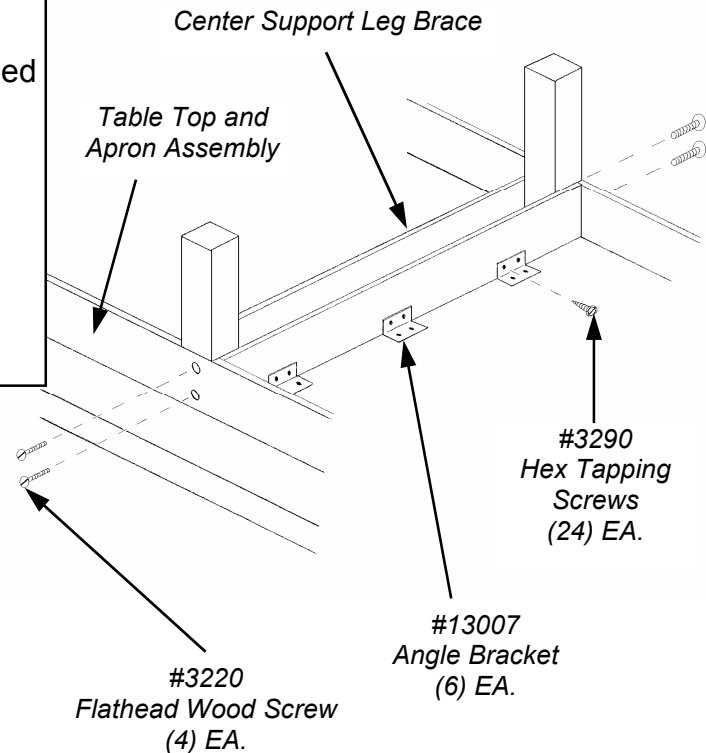
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BAILEY

Model 452, 453, 456 & 457 Stationary 5 x 7 & 6 x 8 Mat Tables - Assembly Instructions

Mat Table Center Leg Assembly

- 5x7 & 6x8 HARDWARE LIST:
CENTER LEGS**
The following Hardware Kit is packaged in a poly bag with the Table:
- (4) EA. # 3220 2" x #10 Flat Head Wood Screw
 - (4) EA. # 16625 Plastic Bumper
 - (6) EA. # 13007 2" Angle Bracket
 - (24) EA. #3290 3/4" x #10 Hex Head Tapping Screws



Step 2 Center Leg Assembly

Attach the Center Support Leg Brace, referring to Figure 3 below. With the Table upside down and the Corner Legs installed, position the Brace in the center of the Table. Align the notches and predrilled holes in the Brace legs with the predrilled holes in the Apron. Install the four (4) Flathead Wood Screws in these predrilled holes and tighten.

After installing the Wood Screws through the Apron, attach the six (6) Angle Brackets, three (3) on each side of the Support. Determine location using predrilled holes in the Support and Table Top. Install Brackets using four (4) Hex Tapping Screws per Bracket, and tighten. Ensure that the Support fits as flush against the Table Top as possible. Adjust Brackets as necessary to achieve best fit.

Step 3 Level If Required

Turn table right side up, and check for tightness and proper assembly before use. If table needs to be leveled due to uneven flooring, use nail-on Glides on leg bottoms where required.