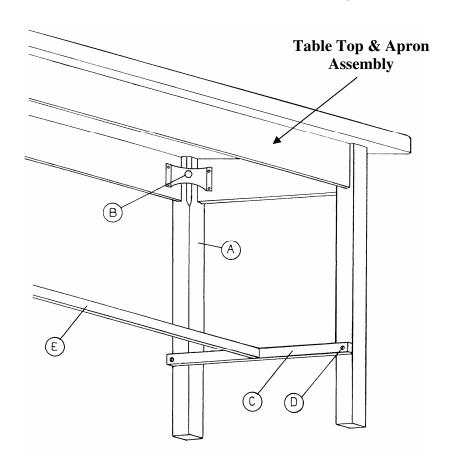


Models 401, 411, 431, 461 & 487 Treatment Tables Assembly Instructions



Parts List

(1) EA Table Top & Apron Assembly
(2) EA RH Drilled Leg
(2) EA LH Drilled Leg
(4) EA 3/8 x 4" Lag Bolt
(4) EA 3/8 Flatwasher
(4) EA 3/8 Lockwasher
(8) EA #10 x 2" Flathead Screws
(1) EA Center Rail
(2) EA Crossties

Step 1

Assemble Legs "A" to Table using 3/8 Lag Bolts, lockwashers and flatwashers, "B", four places. Make sure the mounting holes for Crossties "C" are facing inside. Do not fully tighten, to allow holes in Crossties "C" to align with starter holes in Legs "A". Assemble Crossties "C" to Legs using #10 x 2" Flathead wood screws, "D", four places. Do not completely tighten screws, allow some movement between parts at this time.

Step 2

Attach Center Rail of H - Brace "E" to Crossties using #10 x 2" Flathead wood screws, "D", four places. Tighten these four screws securely.

Tighten other Crosstie screws "D" securely. Tighten Lag Bolts "A" securely.

Check for proper component fit and tightness before placing unit in service.