



Assembly Instructions

#30-51-0307

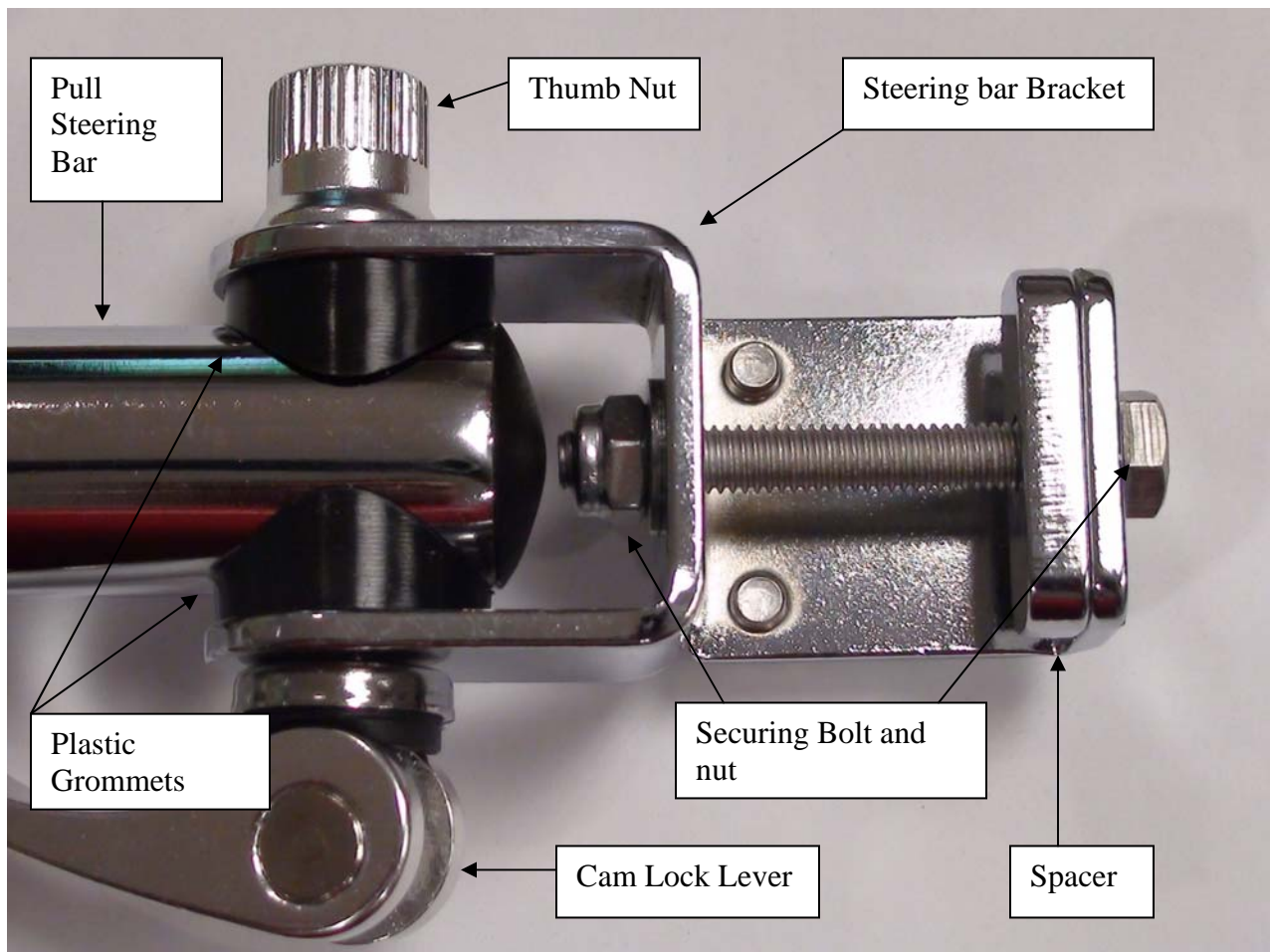
AM-12, AM-16 and ProSeries Pull Steering Bar.

Tools Required

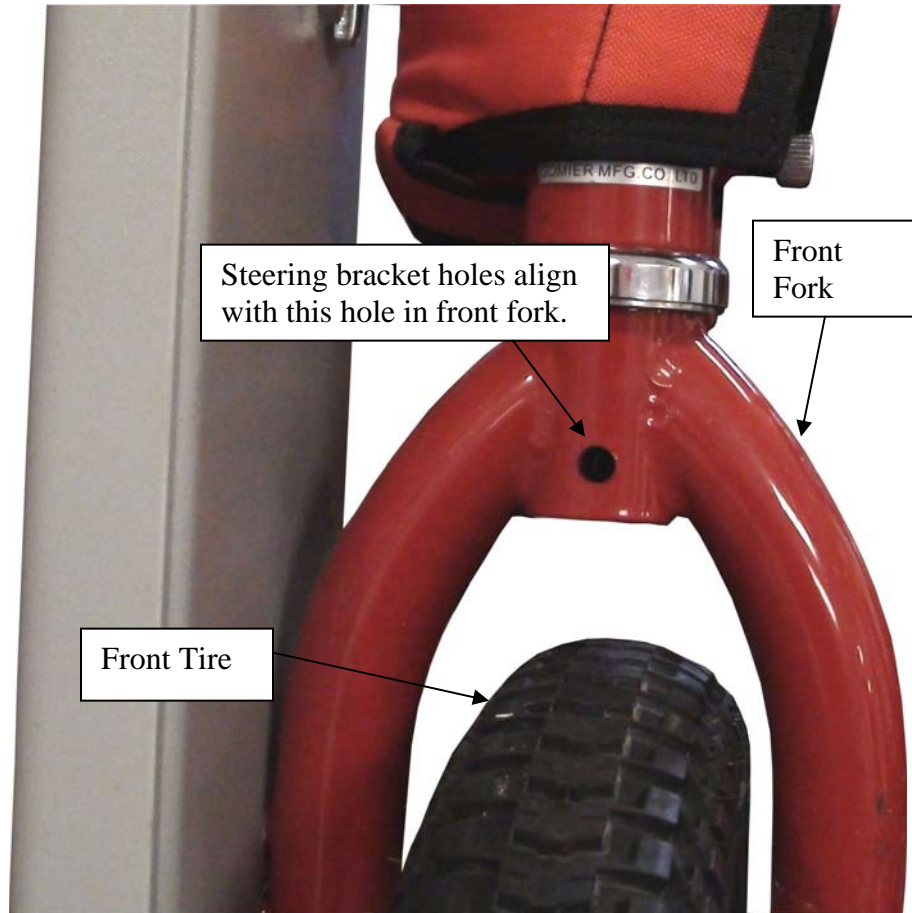
10mm Wrench

Pliers

Screwdriver



- 1) Pull back on the cam lock lever to loosen it.
- 2) Remove the thumb nut by turning it counter clockwise.
- 3) Pull on the cam lock lever to remove from steering bracket.
- 4) Remove steering bracket from steering bar.
- 5) Use 10mm wrench and pliers and remove the nut from the securing bolt and then remove the securing bolt from steering bracket.
- 6) Use flathead screw driver to pry the spacer off the steering bracket.
- 7) Place steering bracket between front tire and frame and align holes in bracket with hole in frame.



- 8) Insert securing bolt and nut and tighten.
- 9) Insert steering bar into bracket with plastic grommets and align holes.
- 10) Insert Cam lock Lever through holes and then install thumb nut by turning clockwise.
- 11) Tighten thumb nut until slightly snug and then pull cam lock lever so that it is parallel with steering bar.

NOTE: If this is being installed on a Pro Series 1412, 1416 or 1420 with the front caliper brake, you will have to remove the front caliper brake to use the steering bar. Not intended to be used with the front caliper brake.