

ASSEMBLY INSTRUCTIONS



ACCELLA L-SHAPE DESK Workstations, desks, and tables with hand-crank adjustment

PARTS INCLUDED:

LEG PACKAGE:

- A** (3) Telescoping Legs
- B** (1) Hand-Crank Assembly
- C** (3) Feet
- D** (3) Table Support Brace
- E** (1) Mending Plate
- F** (1) Hardware Bag

TABLE PACKAGE:

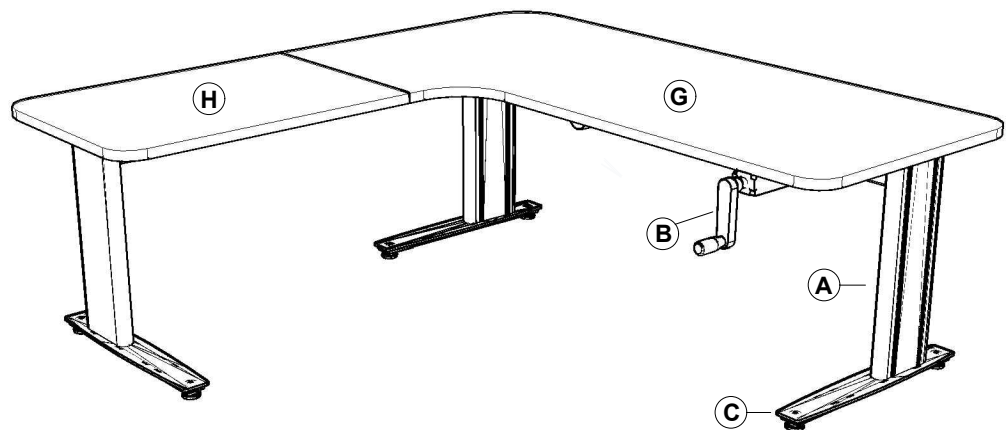
- G** (1) Main Work Surface
- H** (1) Return Work Surface
- I** (1) Long Cross Brace
- J** (1) Short Cross Brace

TOOLS NEEDED:

- Phillips Screwdriver
- 7/16" Open Ended Wrench
- 3/16" Hex Key Wrench

HARDWARE BAG WITH:

K (3) 1/2" Retaining Washer		R (1) 1/4" x 3/4" Flat Washer	
L (12) M8 Flat Head Fasteners		S (4) 1/4"- 20 Nylon Insert Stop Nuts	
M (52) #10 x 1" Phillips Fasteners		T (3) 1/4"- 20 x 2" Hex Head Cap Fasteners	
N (28) Clamps: (20 Small, 8 Large)		U (3) Curved Connector Caps	
O (28) #8 x 1/2" Phillips Fasteners		V (4) Connector Plates	
P (3) #8 x 2 1/2" Phillips Fasteners		W (6) Levelers (Or Optional Casters)	
Q (1) 1/4"- 20 x 3/4" Hex Head Cap Fasteners		X (2) Draw Bolt Assembly	
		Y (2) Allen Key	



Step 1: Preparation

Unpack and identify all parts. Place Table Top (G and H) upside down on padded surface and identify front edge.

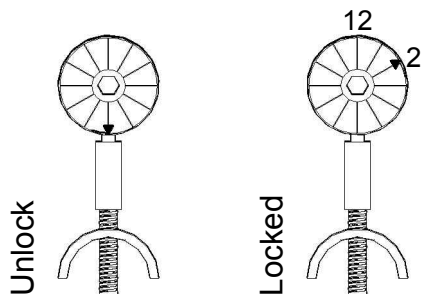


Be careful not to damage the hydraulic hose

Step 2: Work Surface Attachment

In "Unlock" position (as indicated by arrow), place Draw Bolt Assembly (X) into keyholes of Main and Return Work Surfaces (G and H). Use appropriately sized Allen Key (Y) to turn Draw Bolt Assembly (X) until tight (arrow should be between 12 and 2).

Attach Table Mending Plate (E) to Work Surfaces (G and H) using sixteen #10 x 1" Phillips Fasteners (M) as shown.



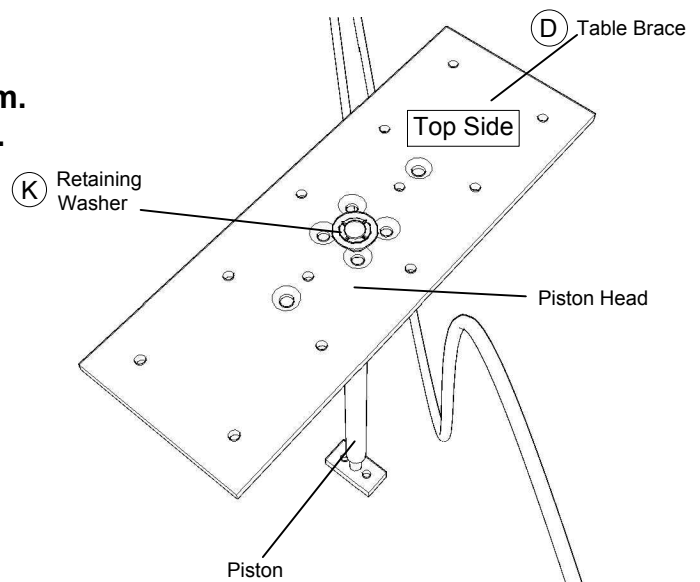
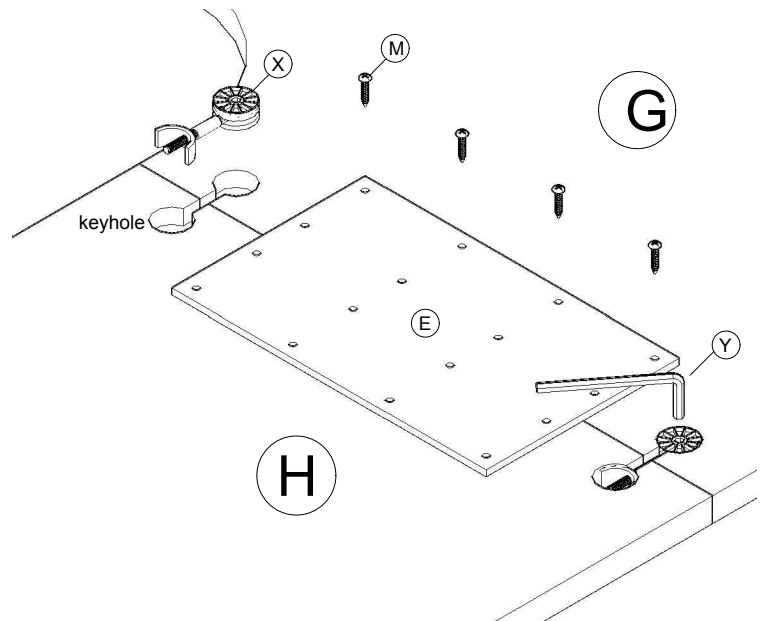
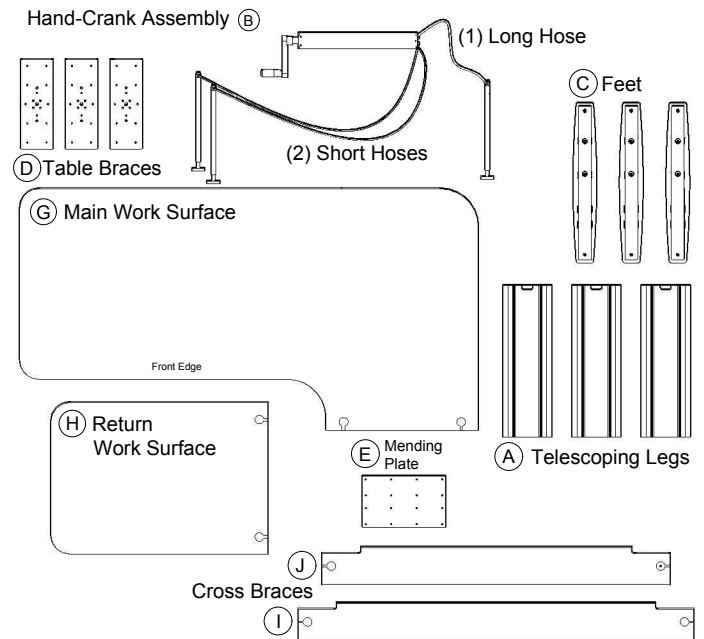
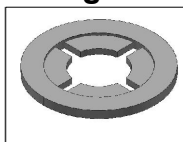
Step 3: Piston Attachment



Table Support Brace (D) has a top and bottom. The top has 7 beveled or counter sunk holes.

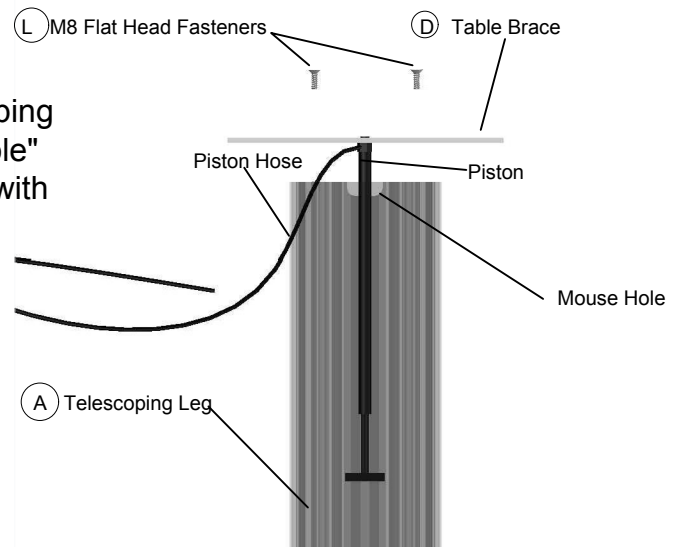
Insert hydraulic piston into the bottom center hole of the Table Support Brace (D). Secure with 1/2" Retaining Washer (K) by pressing and snapping into piston groove. Retaining Washer may need to be flipped in order to snap in. Repeat with each piston .

(K) Retaining Washer



Step 4: Telescoping Leg Attachment

Insert piston rectangular foot into center of Telescoping Leg (A). Piston hose must route through "mouse hole" of Telescoping Leg (A). Align Telescoping Leg (A) with hose port facing center. Attach using two M8 Flat Head Fasteners (L) and Allen Key (Y). Tighten using Allen Key (Y).



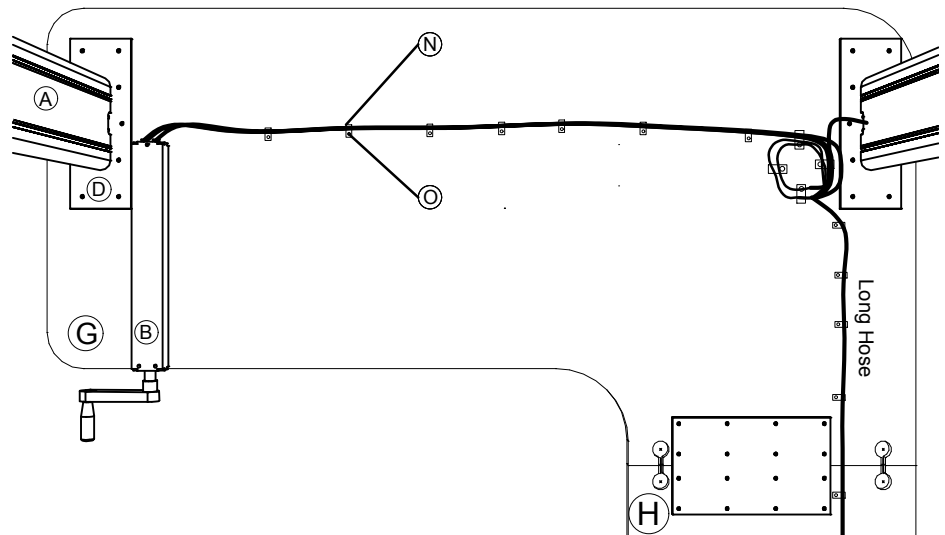
Keep hose routed through mouse hole to avoid pinch points

Step 5: Hand-Crank Assembly Positioning and Attachment



Leg with Long Hose goes to Return Work Surface (H)

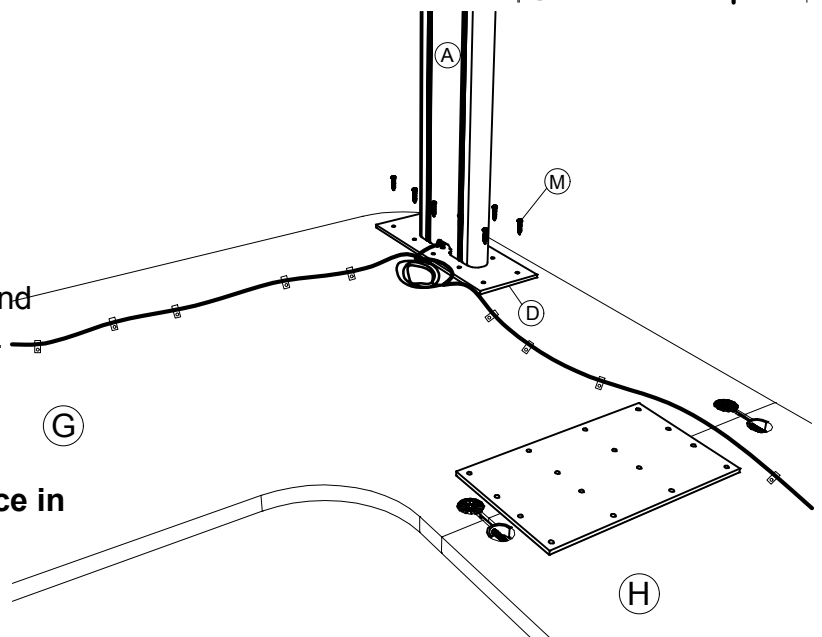
Place Hand-Crank Assembly (B) on table as shown. Align to three pre-drilled holes and attach using three #8 x 2 1/2" Phillips Fasteners (P). Route hoses through Small Clamps (N) and secure using #8 x 1/2" Phillips Fasteners (O). Use Large Hose Clamps (N) to coil excess hoses and secure in the same fashion.



Step 6: Table Support Brace Attachment

Place Table Support Brace(s) (D) on underside of table.

Align Table Support Brace (D) to guide holes and attach using 36 #10 x 1" Phillips Fasteners (M). Tighten using Phillips screw driver.



Slotted groove on telescoping legs face in

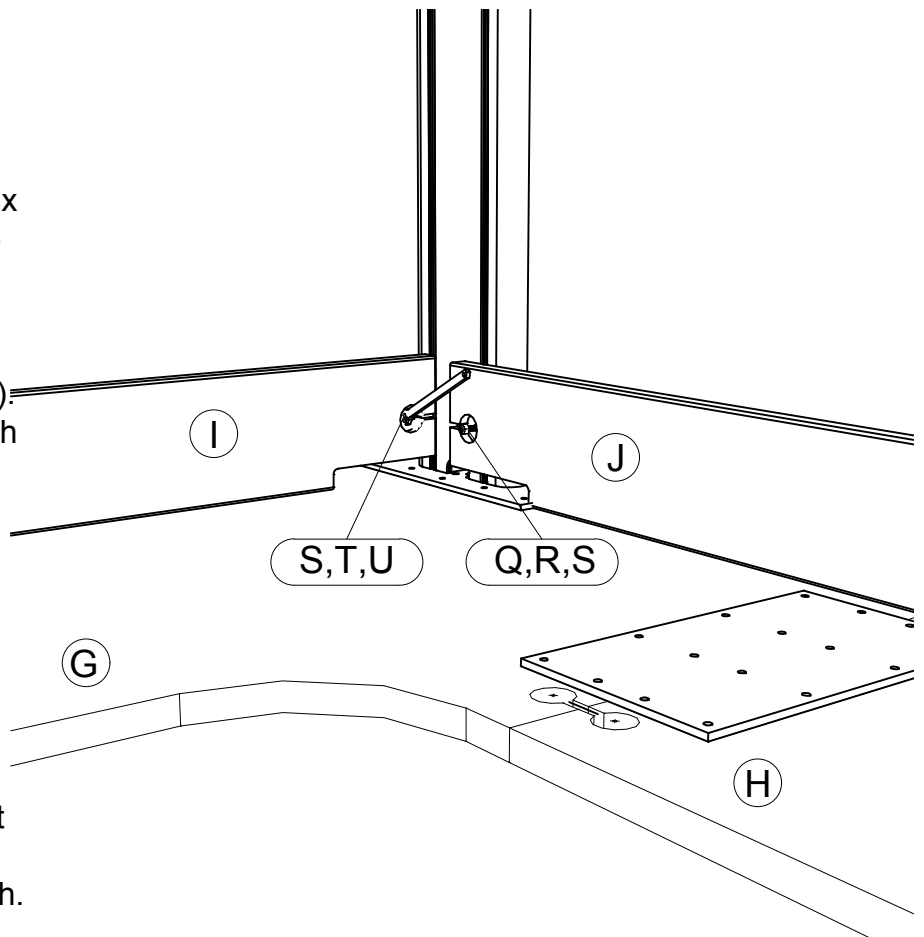


Do not over-tighten or strip

Step 7: Cross Brace Attachment

Cross Brace Hardware is shipped attached. Insert Hex Head of 1/4" - 20 x 2" Fastener (T) of Long Cross Brace (I) into rear slotted groove of Telescoping Legs (A) of Main Work Surface (G). Long Cross Brace (I) sits flat to the underside of the Main Work surface (G). Tighten Using 7/16" wrench. Cover with Connector Plates (V).

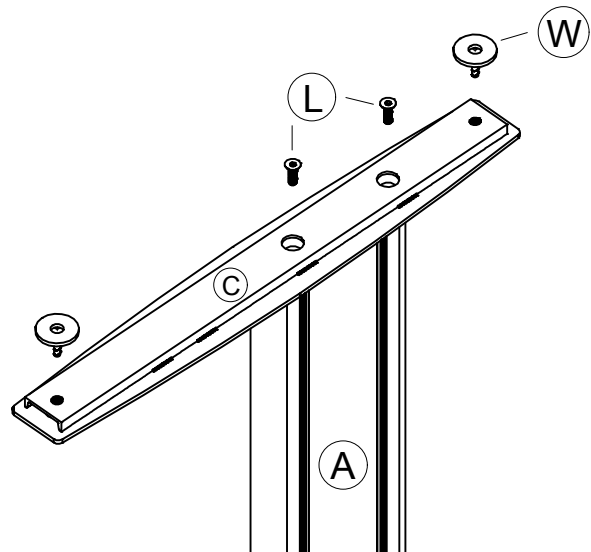
With Short Cross Brace (J), Insert one 1/4" - 20 x 2" Hex Head Cap Fastener (T) into rear slotted groove of Telescoping Leg (A) on Return Work Surface (H). Insert 1/4" -20 x 3/4" Hex Head Cap Fastener (S) into the open slotted groove the shared leg (as pictured). Short Cross Brace (J) sits flat to the underside of the Return Work surface (H). Tighten Using 7/16" wrench. Cover with Connector Plates (V).



Step 8: Feet Attachment

Attach Feet (C) to Telescoping Legs (A) using two M8 Flat Head Fasteners (L) and tighten with Allen Key (Y) for each Telescoping leg (A), with Fastener heads recessed inside Foot (C).

Attach Floor Levelers (W). Optional Casters attach using 3/8" button head fasteners.



Step 9: Operation And Use

Gently turn table over using at least two people and adjust levelers if required.

Table adjusts up and down using the Hand-Crank. Clean with soft cloth and mild cleaners suitable for furniture.