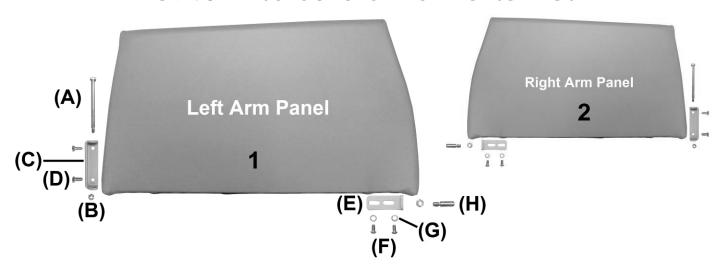


PARTS LIST					
Image				QTY per	
Number	Note	Part Number	Description	Product	
			VERSION 1		
1	A,F	400550	CASTER, NYLON 5" TOTAL LOCK (NO LONGER AVAILABLE)	3	
1	A,Ć,F	400560	CASTER, NYLON 5" DIRECTNL LOCK (NO LONGER AVAILABLE)	1	
2	G	200560K	OBSOLETE DIRECTIONAL CASTER REPLACEMENT KIT	1	
			VERSION 2		
2	В	400575	CASTER, NYLON 5" TOTAL LOCK W/PRECISION BEARING WHEEL, STD COLOR	3	
2	B, C	400585	CASTER, NYLON 5" DIRECT. LOCK W/PRECISION BEARING WHEEL, STD COLOR	1	
1,2		566400	BOLT-CARRIAGE ZINC 1/4-20 X 1 1/4	4	
1,2		566204	NUT-1/4-20 HEX NYLON LOCKNUT ZINC	4	
3	D,H	246902	694 SWING-ARM MAIN FRAME, WELDED	1	
3C	Н	700890	CAP, FLAT RECTANGULAR , GRAY, .25" X 1"	2	
3A		202765K	ROTARY LATCH LEFT SWING ARM KIT	1	
3A	Е	402855	ROTARY LATCH	1	
3A	Е	402755	LATCH HANDLE, TABBED (RED)	1	
3A	Е	510200	RIVET 1/4 X 3/8 X 7/16 HEAD	1	
3A,3B		566572	SCREW, BUTTON HEAD 1/4-20 X 3/4"	2	
3A,3B		566301	WASHER-1/4 INT. TOOTH LOCKWASHER ZINC	2	
3B		202760K	ROTARY LATCH RIGHT SWING ARM KIT	1	
3B	Е	402850	ROTARY LATCH	1	
3B	Е	402755	LATCH HANDLE, TABBED (RED)	1	
3B	Е	510200	RIVET 1/4 X 3/8 X 7/16 HEAD	1	
3A,3B		566572	SCREW, BUTTON HEAD 1/4-20 X 3/4"	2	
3A,3B		566301	WASHER-1/4 INT. TOOTH LOCKWASHER ZINC	2	
			NOTES		
Note			Description		
Α	VERSI	ON 1 = 694's ma	de BEFORE serial # 694109757		
В	VERSION	ON 2 = 694's ma	de from serial # 694109757 to Present		
С	400560 or 400585 is installed on the LEFT REAR of chair frame. (GREEN BRAKE TAB)				
D			TO March 17, 2008 customers will need order ALL of the parts listed by	elow	
			Arm Main Frame, Welded (current version)		
			nge Brkt Reinforced		
	(2) 566	555 3/8 x 4-1/2" \$	Shoulder Bolts, Plated		
	(2) 5662	205 - 5/16-18 Loc	knut		
E	It is NOT recommended that these parts be sold seperately however in special cases they can be.				
F	This item is no longer available. MUST order kit 200560K. See NOTE G				
G	This kit is ONLY available as a replacement for 400560. Includes the 1st 4 items listed under VERSION 2				
Н	Part #'s 246902 & 700890 MUST be ordered together				
	Left & Right is determined - as if sitting in the chair				



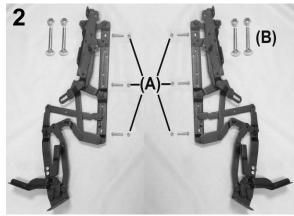
PARTS LIST					
Image				QTY per	
Number	Note	Part Number	Description	Product	
			VERSION 1		
1	A, C	U0402XX	694 UPH. SWING-ARM PANEL - LEFT	1	
2	A, C	U0502XX	694 UPH. SWING-ARM PANEL - RIGHT	1	
1C	E	402720	SWING ARM HINGE BRACKET	1	
1D	Е	566410	BOLT - 5/16 X 3/4 HEX HEAD	2	
1E	Е	202740	LATCH BRACKET ARM, GRAY	1	
1F	Е	566572	SCREW, BUTTON HEAD 1/4-20 X 3/4"	2	
1G	Е	566301	WASHER-1/4 INT. TOOTH LOCKWASHER ZINC	2	
1H	Е	202770	STRIKER PIN, 3/8 X 1" (5/16-18 THREAD)	1	
1H	Е	566205	NUT-5/16-18 HEX NYLON LOCK NUT ZINC	1	
N/A		566543	SHOULDER BOLT - 3/8 X 3/4 IMPORT ZINC SKT	2	
			<u>VERSION 2</u>		
1	B, C	U0403XX	694 UPH. SWING-ARM PANEL - LEFT	1	
2	B, C	U0503XX	694 UPH. SWING-ARM PANEL - RIGHT	1	
1B	D, E	566205	NUT-5/16-18 HEX NYLON LOCK NUT ZINC	SEE NOTES	
1C	Е	202735	WELDED HINGE BRKT REINF.	1	
1D	Е	566410	BOLT - 5/16 X 3/4 HEX HEAD	2	
1E	Е	202740	LATCH BRACKET ARM, GRAY	1	
1F	Е	566572	SCREW, BUTTON HEAD 1/4-20 X 3/4"	2	
1G	E	566301	WASHER-1/4 INT. TOOTH LOCKWASHER ZINC	2	
1H	Е	202770	STRIKER PIN, 3/8 X 1" (5/16-18 THREAD)	1	
1A	D	566555	3/8 X 4 1/2, ZINC SKT SHOULDER SCREW	1	
			NOTES		
Note			Description		
Α	VERSION 1= 694's made prior to March 17th, 2008				
В	VERSION 2= 694's made after March 17th, 2008				
С	XX- Use color code for specific part number i.e. 02 - Royal Blue				
D	VERSION 2 - 1B is included when ordering Arm-Panel - 1B must be ordered separate when ordering 566555				
Е	It is NOT recommended that these parts be sold seperately however in special cases they can be.				
OPTIONS	PTIONS For TB133 Add TB after Part Number i.e. U040202TB				

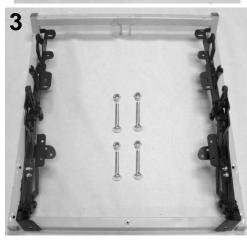
Use 00 in place of options code if unavailable i.e. U040202TB00 For Upholstered Back w/ TB & NO HM/HT

For Heat & Massage or Heat Only option see page 7

Left & Right is determined - as if sitting in the chair

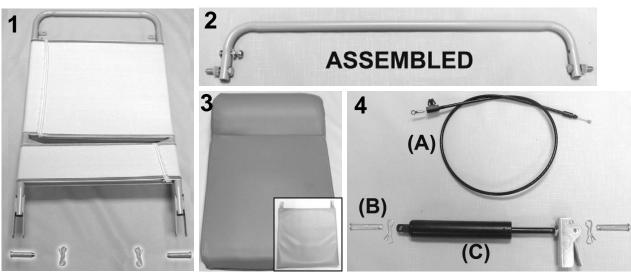






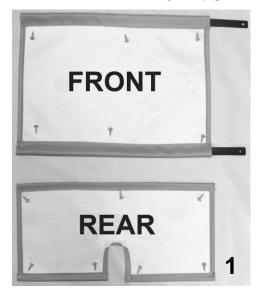


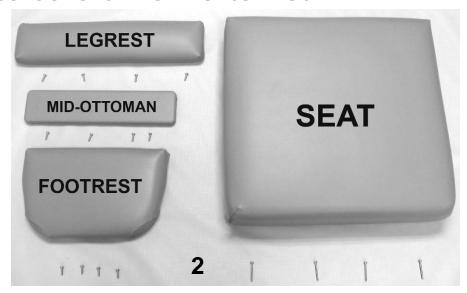
PARTS LIST				
Image				QTY per
Number	Note	Part Number	Description	Product
1		216730K	557A STYLE SEAT FRAME KIT	1
1	Α	216730	WELDED SEAT FRAME 557A	1
1	Α	566515	SCREW-MACH 10-24 X 1 3/4 PAN PHILLIP M/S ZINC	4
1	Α	700700	SQ 1" CAP, GRAY	2
2		200800K	653 MECHANISM KIT	1
2	Α	400811	MECHANISM, RECLINER, LEFT 525/529/653	1
2	Α	400821	MECHANISM, RECLINER, RIGHT 525/529/653	1
2	Α	402670	MID OTTOMAN BRKT LEFT	1
2	Α	402680	MID OTTOMAN BRKT RIGHT	1
2A	Α	566506	SCREW-MACH 1/4-20 X 1 1/2 RND PHIL M/S ZINC	6
2B, 3	Α	566401	BOLT-CARRIAGE 1/4-20 X 1 1/2 ZINC	4
2	Α	566504	SCREW-MACH 1/4-20 X 3/4 RND PHILLIP M/S ZINC	4
2A, 2B, 3	Α	566204	NUT-1/4-20 HEX NYLON LOCKNUT ZINC	14
3	В	216740K	557A STYLE SEAT FRAME W/MECH KIT	1
4		704300	SAFETY SHIELD, BLACK (L&R PAIR)	1 PAIR
4		566536	SCREW-TAP 10 X 1 3/4 RND STD WASHER SQ T/S ZINC	2
Note	Description			
Α	It is NOT recommended that these parts be sold seperately however in special cases they can be.			
В	All parts listed above are included in this kit			
	Left & Right is determined - as if sitting in the chair			



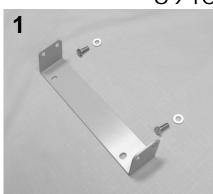
	3	8 -				
PARTS LIST						
Image Number	Note	Part Number	Description	QTY per Product		
1		243204W	BACK FRAME W/WEBBING (653-655-690-694)	1		
1	Α	200025K	CLEVIS/COTTER PIN ASSM. KIT	2		
2		243205K	653 RELEASE HANDLE ASSM KIT	1		
2	D	243205	653 RELEASE HANDLE	1		
2	D	566512	SCREW-MACH 10-24 X 1 PAN PHILLIP M/S ZINC	1		
2	D	566321	WASHER-SBUP 3/16 STEEL BACK WASHER	1		
2	D	566219	CAP NUT, 10-24 STAINLESS STEEL	1		
2	D	566310	WASHER-1/4 NYLON F/W (.275 X .50 X .0625)	3		
2	D	566606	1/4-20 X 1 1/2 HEX CAP SCREW, ZINC, FULLY THREADED	2		
2	D	566206	NUT-1/4-20 HEX 2-WAY LOCK NUT ZINC	2		
3	B,F	U0208XX	UPHOLSTERED BACK	1		
3	B,C	HC00-XX	HEADREST COVER	1		
4A		203500K	CONTROL CABLE REPLACEMENT KIT	1		
4A		403500	CONTROL CABLE 34"	1		
N/A		566512	SCREW-MACH 10-24 X 1 PAN PHILLIP M/S ZINC	1		
N/A		566219	CAP NUT, 10-24 STAINLESS STEEL	1		
N/A		566321	WASHER-SBUP 3/16 STEEL BACK WASHER	1		
N/A		566310	WASHER-1/4 NYLON F/W (.275 X .50 X .0625)	1		
4B		200025K	CLEVIS/COTTER PIN ASSM. KIT	2		
4C	E	205210	CLINICAL CHAIR GAS CYL. W/OPERATOR ASSM'D & ADJUSTED	1		
			NOTES			
Note			Description			
Α		re included with 2				
В	XX- Use color code for specific part number i.e. 02 - Royal Blue					
С		HEADREST COVER is a separate item & is NOT included with the uph. back when ordering				
D	It is NOT recommended that these parts be sold seperately however in special cases they can be.					
E			ommended that part # 200025K be ordered as well.			
F			Massage or Heat ONLY option see "Heat & Massage Identifiers" bel	OW		
OPTIONS			Part Number i.e. U020802 <b>TB</b>			
	Use <b>00</b>	if option is not n	eeded i.e. U020802 <b>00</b> HM for upholstered back without TB & with HM/H	Γ		
145			Heat & Massage Identifiers	· · · · · · · · · · · · · · · · · · ·		
M5			age made 04-01-14 to present add identifier after TB option i.e. U0207X			
M4			age made 05-18-12 to 03-31-14 add identifier after TB option i.e. U0207			
M3			age made 06-22-10 to 05-17-12 add identifier after TB option i.e. U0207			
N44	For chairs w/ heat/massage made 01-01-08 to 06-21-10 add identifier after TB option i.e. U0207XXTB <b>XX</b>					
M1	Any chairs manufactured before January 2008 may not be available. A photo must be taken of controller					
	(located	a on bottom of ch	nair) & sent to customer service/engineering for verification.			
LIE	For obo	pire w/ heat only	Heat ONLY Identifiers	v		
H5 H4	For chairs w/ heat only made 04-01-14 to present add identifier after TB option i.e. U0207XXTB <b>XX</b>					
H3	For chairs w/ heat only made 05-18-12 to 03-31-14 add identifier after TB option i.e. U0207XXTB <u>XX</u> For chairs w/ heat only made 06-22-10 to 05-17-12 add identifier after TB option i.e. U0207XXTB <b>XX</b>					
For chairs w/ heat only made 00-22-10 to 03-17-12 and identifier after TB option i.e						
H1						
'''	Any chairs manufactured before January 2008 may not be available. A photo must be taken of controller					

(located on bottom of chair) & sent to customer service/engineering for verification.





PARTS LIST						
Image			I AKTO LIGI	QTY per		
	Note	Part Number	Description	Product		
1	A	U1403XX	FRONT APRON	1		
1	A	U1503XX	REAR APRON	1		
1		229910	APRON SLAT, FRONT (653 STYLE)	2		
1		566534	SCREW-TAP 10 X 3/4 RND WASHER SQ T/S ZINC	13		
2	Α	U1003XX	UPHOLSTERED LEGREST	1		
2	A	U1201XX	UPHOLSTERED MID-OTTOMAN	1		
2	A	U1104XX	UPHOLSTERED FOOTREST	1		
2	, ,	566511	SCREW-MACH 10-24 X 3/4" PAN PHIL M/S ZINC	12		
2	A,B,C	U0303XX	UPHOLSTERED SEAT	1		
2	, , -	566515	SCREW-MACH 10-24 X 1 3/4" PAN PHILLIP M/S ZINC	4		
N/A	С	490014	JUMPER, SEAT HEATING ELEMENT TO CONTROL MOD.	1		
			NOTES			
Note	Description					
Α	XX- Use color code for specific part number i.e. 02 - Royal Blue					
_ ^	Screws	Screws needed to attach this product are included				
В	For chairs with Heat and Massage or Heat ONLY option see "Heat & Massage Identifiers" below					
	Any heat/massage or heat only chairs manufactured before January 2008 may need 490014 (listed al					
С	ordered w/ UPH seat. A photo must be taken of controller (located on bottom of chair) & sent to customer					
	service	engineering for v	erification.			
OPTIONS	For TB133 Add TB after Part Number i.e. U0303XXTB					
	Use <b>00</b> if option is not needed i.e. U0303XX <b>00</b> HT For Upholstered Seat without TB w/ HT					
	Left & Right is determined - as if sitting in the chair					
	Heat & Massage or Heat ONLY Identifiers					
H5	For chairs made 04-01-14 to present add identifier after TB option i.e. U0207XXTBXX					
H4	For chairs made 05-18-12 to 03-31-14 add identifier after TB option i.e. U0207XXTBXX					
H3	For chairs made 06-22-10 to 05-17-12 add identifier after TB option i.e. U0207XXTBXX					
H1	For chairs made 01-01-08 to 06-21-10 add identifier after TB option i.e. U0207XXTBXX					
	Left & Right is determined - as if sitting in the chair					







PARTS LIST					
Image				QTY per	
Number	Note	Part Number	Description	Chair	
			VERSION 1		
1 & 2	A,C	261635K	SIDE TABLE W-CUPHOLDER INSTALLATION KIT 690 STYLE	2	
1	В	202685	SIDE TABLE MOUNTING BRKT - GRAY - GRAY - GRAY	1	
1	В	566411	5/16 - 18 X 1 1/2 HEX CAP SCREW GR-5 ZINC	2	
1	В	566304	WASHER-5/16 SAE FLAT WASHER ZINC	2	
2	В	700420	SIDE TABLE BLOW MOLDED PLASTIC VERSION ONE W/CUP HOLDER	2	
2	В	203150	SIDE TABLE HINGE BRKT (PR), GRAY	2	
2	В	566300	WASHER-10 INTERNAL TOOTH WASHER ZINC	4	
2	В	566509	SCREW-MACH 10-24 X 3/8 PAN PHIL M/S ZINC	4	
N/A	D	243270	5/16 SS ROD FOR SIDE TABLE EA.	4	
N/A	D	500750	5/16" PUSHNUT FASTENER NICKEL	8	
2,3	D	243273	THREADED ROD FOR SIDE TABLE KIT	N/A	
2,3	D	566205	NUT-5/16-18 HEX NYLON LOCK NUT ZINC	2 per rod	
			VERSION 2		
1 & 3	A,C	261640K	SIDETABLE/COVER REPLACEMENT KIT BOLT-ON BRKT STYLE	1	
1	В	202685	SIDE TABLE MOUNTING BRKT - GRAY - GRAY - GRAY	1	
1	В	566416	BOLT - 5/16 X 3/4 HEX CAP SCREW, GR.5, ZINC, W/BLUE NYLON PA	2	
1	В	566304	WASHER-5/16 SAE FLAT WASHER ZINC	2	
3	В	700425	SIDE TABLE, BLOW MOLDED (USED W/COVER)	1	
3	В	700426	COVER, INJECTION MOLDED (FOR SIDE TABLE)	1	
3	В	203150	SIDE TABLE HINGE BRKT (PR), GRAY	1	
3	В	566561	#12 X 3/4" PANHEAD PHILLIPS TAP SCREW, ZINC	4	
3	D	243270	5/16 SS ROD FOR SIDE TABLE EA.	4	
N/A	D	500750	5/16" PUSHNUT FASTENER NICKEL	4	
2,3	D	243273	THREADED ROD FOR SIDE TABLE KIT	N/A	
2,3	D	566205	NUT-5/16-18 HEX NYLON LOCK NUT ZINC	2 per rod	
			NOTES		
Note			Description		
Α	VERSION 1 side table is ¾ inches thick. VERSION 2 side table is 1 ¼ inches thick.				
В	It is NOT recommended that these parts be sold seperately however in special cases they can be.				
С	Kit includes ALL items listed below "VERSION" and comes fully assembled.				
D	When ONLY replacing the rods DO NOT order the ones listed in kit. MUST order threaded rods and nut				



DADTOLICT						
	PARTS LIST					
Image				QTY per		
Number	Note	Part Number	Description	Product		
			<u>VERSION 1</u>			
1	A,B,D	U0502XX00**	RIGHT UPHOLSTERED ARM PANEL W/ HM-HT ASSEMBLY KIT	1		
1		566204	NUT-1/4-20 HEX NYLON LOCKNUT ZINC	4		
			VERSION 2			
2	A,C,D	U0503XX00**	RIGHT UPHOLSTERED ARM PANEL W/ HM-HT ASSEMBLY KIT	1		
			NOTES			
Note			Description			
	XX- Use color code for specific part number i.e. 02 - Royal Blue					
Α	See PAGE 2 for a complete list of hardware available for the RIGHT arm panel.					
	Hardwa	re needed to atta	ach this product is included			
В	VERSI	<b>ON 1</b> = 694's mad	e BEFORE August 13th, 2008			
С	VERSION 2 = 694's made ON or AFTER August 13th, 2008					
D	For chairs with Heat and Massage or Heat ONLY option see "Heat & Massage Identifiers" below					
	**Heat & Massage Identifiers					
M5	For chairs w/ heat/massage made 04-01-14 to present add identifier after TB option i.e. U0207XXTBXX					
M4	For chairs w/ heat/massage made 05-18-12 to 03-31-14 add identifier after TB option i.e. U0207XXTBXX					
M3	For chairs w/ heat/massage made 06-22-10 to 05-17-12 add identifier after TB option i.e. U0207XXTBXX					
	For chairs w/ heat/massage made 01-01-08 to 06-21-10 add identifier after TB option i.e. U0207XXTBXX					
M1	Any chairs manufactured before January 2008 may not be available. A photo must be taken of controller					
	(located on bottom of chair) & sent to customer service/engineering for verification.					
	**Heat ONLY Identifiers					
H5	For chairs w/ heat only made 04-01-14 to present add identifier after TB option i.e. U0207XXTBXX					
H4	For chairs w/ heat only made 05-18-12 to 03-31-14 add identifier after TB option i.e. U0207XXTBXX					
H3	For chairs w/ heat only made 06-22-10 to 05-17-12 add identifier after TB option i.e. U0207XXTBXX					
	For chairs w/ heat only made 01-01-08 to 06-21-10 add identifier after TB option i.e. U0207XXTBXX					
H1	Any chairs manufactured before January 2008 may not be available. A photo must be taken of controller					
	(located on bottom of chair) & sent to customer service/engineering for verification.					

For additional ptions please see: HM-HT OPTIONS PAGE

**PIVOT TABLE OPTIONS PAGE** 

**IV POLE OPTIONS PAGE** 

**OXYGEN TANK HOLDER OPTIONS PAGE**