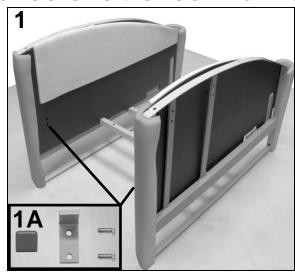
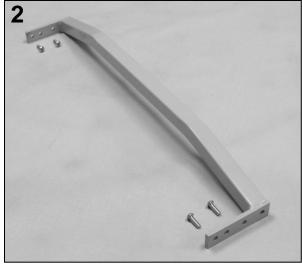


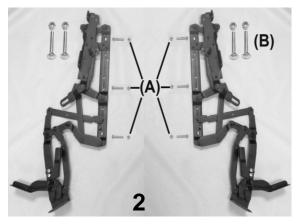
			The second secon			
			PARTS LIST			
Image				QTY per		
Number	Note	Part Number	Description	Product		
1	Α	400530	CASTER, NYLON 3" TOTAL LOCK, (NO LONGER AVAILABLE)	3		
1	Α	400540	CASTER, NYLON 3" DIRECT. LOCK, (NO LONGER AVAILABLE)	1		
1		566400	BOLT-CARRIAGE ZINC 1/4-20 X 1 1/4	4		
1		566204	NUT-1/4-20 HEX NYLON LOCKNUT ZINC	4		
2	В	400280	CASTER, NYLON 3" WHEEL BRAKE, BLACK	4		
2	С	400290	CASTER, W/STEP STEM, NYLON 3" WHEEL BRAKE, BLACK	4		
2		566400	BOLT-CARRIAGE ZINC 1/4-20 X 1 1/4	4		
2		566204	NUT-1/4-20 HEX NYLON LOCKNUT ZINC	4		
3	D	400270	CASTER, NYLON 3" TWIN WHEEL- LOCK, BLACK	4		
3	D	702270	SOCKET, CASTER INSERT 1" SQ 1, GRIP RING STEM	4		
4	Е	700500	PEDESTAL FOOT, PLASTIC	4		
4	Е	702260	STEM SOCKET, GRIP NECK, SQ, 7/16" X 1-15/16"	4		
			NOTES			
Note			Description			
Α	No longer available. Must order (4) 400290 (IMAGE 2)					
В	Replacements ONLY for chairs with serial # 670A100029 to 670A101087					
С	For 6700 chair models made ON or AFTER serial # 670A101088					
D	For 6705 chair models. Both parts (IMAGE 3) MUST be ordered to switch from 670 0 to 670 5					
E	For 67 0	04 chair models. E	Both parts (IMAGE 4) MUST be ordered to switch from 670 <u>0</u> to 670 <u>4</u>			
	Left &	Left & Right is determined - as if sitting in the chair				

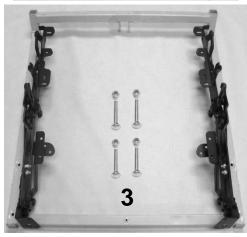


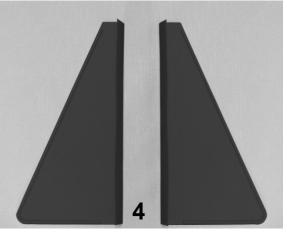


PARTS LIST					
Image				QTY per	
Number	Note	Part Number	Description	Product	
1	Α	N/A	557A MAIN FRAME	1	
1A		216738	SEAT SUPPORT ANGLE BRKT, GRAY	2	
1A		566410	BOLT - 5/16 X 3/4 HEX HEAD	4	
1A		700890	CAP, FLAT RECTANGULAR , GRAY, .25" X 1"	2	
2		215580	WELDED REAR FRAME BRACE (557 style)	1	
2		566504	SCREW-MACH 1/4-20 X 3/4 RND PHILLIP M/S ZINC	4	
NOTES					
Note			Description		
А	Please contact Winco Customer Service/Tech Support (800-237-3377) for assistance with MAIN FRAME.				







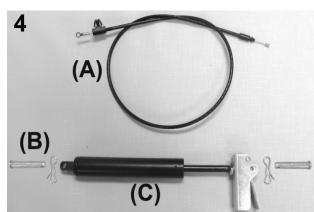


PARTS LIST				
Image				QTY per
Number	Note	Part Number	Description	Product
1		216730K	557A STYLE SEAT FRAME KIT	1
1	Α	216730	WELDED SEAT FRAME 557A	1
1	Α	566515	SCREW-MACH 10-24 X 1 3/4 PAN PHILLIP M/S ZINC	4
1	Α	700700	SQ 1" CAP, GRAY	2
2		200800K	653 MECHANISM KIT	1
2	Α	400811	MECHANISM, RECLINER, LEFT 525/529/653	1
2	Α	400821	MECHANISM, RECLINER, RIGHT 525/529/653	1
2	Α	402670	MID OTTOMAN BRKT LEFT	1
2	Α	402680	MID OTTOMAN BRKT RIGHT	1
2A	Α	566506	SCREW-MACH 1/4-20 X 1 1/2 RND PHIL M/S ZINC	6
2B, 3	Α	566401	BOLT-CARRIAGE 1/4-20 X 1 1/2 ZINC	4
2	Α	566504	SCREW-MACH 1/4-20 X 3/4 RND PHILLIP M/S ZINC	4
2A, 2B, 3	Α	566204	NUT-1/4-20 HEX NYLON LOCKNUT ZINC	14
3	В	216740K	557A STYLE SEAT FRAME W/MECH KIT	1
4		704300	SAFETY SHIELD, BLACK (L&R PAIR)	1 PAIR
Note	Description			
Α	It is NOT recommended that these parts be sold seperately however in special cases they can be.			
В	All parts listed above are included in this kit			
	Left & Right is determined - as if sitting in the chair			



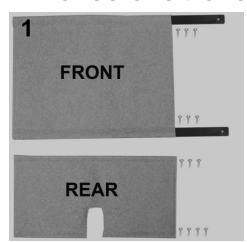


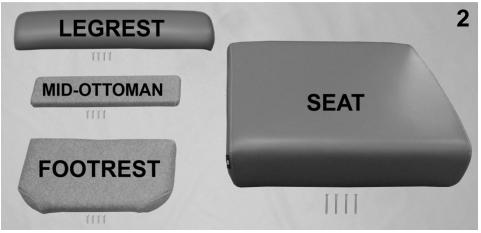




PARTS LIST					
Image				QTY per	
Number	Note	Part Number	Description	Product	
1		215590W	BACK FRAME W/WEBBING (557-670 STYLE)	1	
1, 4B	Α	200025K	CLEVIS/COTTER PIN ASSM. KIT	2	
2		243246K	656 RELEASE HANDLE ASSM KIT	1	
2	В	243246	656 RELEASE HANDLE	1	
2	В	566512	SCREW-MACH 10-24 X 1 PAN PHILLIP M/S ZINC	1	
2	В	566321	WASHER-SBUP 3/16 STEEL BACK WASHER	1	
2	В	566219	CAP NUT, 10-24 STAINLESS STEEL	1	
2	В	566310	WASHER-1/4 NYLON F/W (.275 X .50 X .0625)	3	
2	В	566606	1/4-20 X 1 1/2 HEX CAP SCREW, ZINC, FULLY THREADED	2	
2	В	566206	NUT-1/4-20 HEX 2-WAY LOCK NUT ZINC	2	
3	C,F	U0216XX	670 UPHOLSTERED BACK	1	
3	C,E	HC01-XX	HEADREST COVER	1	
4A		203500K	CONTROL CABLE REPLACEMENT KIT	1	
4A		403500	CONTROL CABLE 34"	1	
N/A		566512	SCREW-MACH 10-24 X 1 PAN PHILLIP M/S ZINC	1	
N/A		566219	CAP NUT, 10-24 STAINLESS STEEL	1	
N/A		566321	WASHER-SBUP 3/16 STEEL BACK WASHER	1	
N/A		566310	WASHER-1/4 NYLON F/W (.275 X .50 X .0625)	1	
4B		200025K	CLEVIS/COTTER PIN ASSM. KIT	2	
4C	D	205210	CLINICAL CHAIR GAS CYL. W/OPERATOR ASSMID & ADJUSTED	1	
NOTES					
Note	Description				
Α	Parts are included with 215590W				
_	It is NOT assessment and the at the second to be could be considered to be considered to the country of the cou				

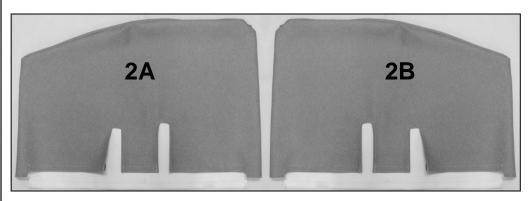
	NOTES			
Note	Description			
Α	Parts are included with 215590W			
В	It is NOT recommended that these parts be sold seperately however in special cases they can be.			
С	XX- Use color code for specific part number i.e. 02 - Royal Blue			
D	When ordering it is reccommended that part # 200025K be ordered as well.			
E	HEADREST COVER is a separate item & is NOT included with the uph. back when ordering			
F	For chairs with Heat and Massage or Heat ONLY option see "Heat & Massage Identifiers" below			
OPTIONS	For TB133 Add TB after Part Number i.e. U021602 TB			
	Use 00 if option is not needed i.e. U021602 00 HM for upholstered back without TB & with HM/HT			
	Heat & Massage Identifiers			
M5	For chairs w/ heat/massage made 04-01-14 to present add identifier after TB option i.e. U0215XXTBXX			
M4	For chairs w/ heat/massage made 05-18-12 to 03-31-14 add identifier after TB option i.e. U0215XXTBXX			
M3	For chairs w/ heat/massage made 06-22-10 to 05-17-12 add identifier after TB option i.e. U0215XXTBXX			
	Heat ONLY Identifiers			
H5	For chairs w/ heat only made 04-01-14 to present add identifier after TB option i.e. U0215XXTBXX			
H4	For chairs w/ heat only made 05-18-12 to 03-31-14 add identifier after TB option i.e. U021507XXTBXX			
H3	For chairs w/ heat only made 06-22-10 to 05-17-12 add identifier after TB option i.e. U0215XXTBXX			



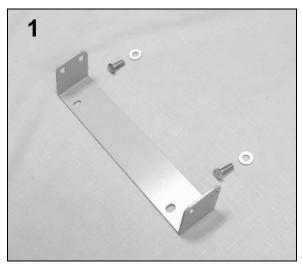


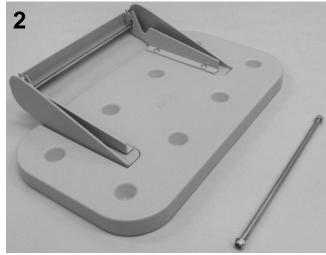
PARTS LIST					
Image				QTY per	
Number	Note	Part Number	Description	Product	
1	Α	U1403XX	FRONT APRON	1	
1	Α	U1503XX	REAR APRON	1	
1		229910	APRON SLAT, FRONT (653 STYLE)	2	
1		566534	SCREW-TAP 10 X 3/4 RND WASHER SQ T/S ZINC	13	
2	Α	U1011XX	UPHOLSTERED LEGREST	1	
2	Α	U1201XX	UPHOLSTERED MID-OTTOMAN	1	
2	Α	U1103XX	UPHOLSTERED FOOTREST	1	
2		566511	SCREW-MACH 10-24 X 3/4" PAN PHIL M/S ZINC	12	
2	A,B	U0307XX	UPHOLSTERED SEAT	1	
2		566515	SCREW-MACH 10-24 X 1 3/4" PAN PHILLIP M/S ZINC	4	
			NOTES		
Note	Description				
A			specific part number i.e. 02 - Royal Blue		
			h this product are included		
В	For chairs with Heat and Massage or Heat ONLY option see "Heat & Massage Identifiers" below				
OPTIONS	For TB133 Add TB after Part Number i.e. U0307XX TB				
	Use 00 if option is not needed i.e. U0307XX 00 HT For Upholstered Seat without TB w/ HT				
	Heat & Massage or Heat ONLY Identifiers				
H5	For chairs made 04-01-14 to present add identifier after TB option i.e. U0307XXTBXX				
H4	For chairs made 05-18-12 to 03-31-14 add identifier after TB option i.e. U0307XXTBXX				
H3	For chairs made 06-22-10 to 05-17-12 add identifier after TB option i.e. U0307XXTBXX				
	Left & Right is determined - as if sitting in the chair				





PARTS LIST					
Image				QTY per	
Number	Note	Part Number	Description	Product	
	С		VERSION 1		
1	A,C	208030LK	URETHANE ARM REPLACEMENT KIT (5400 STYLE) - LEFT	1	
1	A,C	208030RK	URETHANE ARM REPLACEMENT KIT (5400 STYLE) - RIGHT	1	
1	В	500115	SCREW, DOUBLE END, 1/4-20	6	
1	В	566204	NUT-1/4-20 HEX NYLON LOCKNUT ZINC	6	
	D		VERSION 2		
1	A,D	208035LK	URETHANE ARM REPLACEMENT KIT (5400 STYLE) - LEFT	1	
1	A,D	208035RK	URETHANE ARM REPLACEMENT KIT (5400 STYLE) - RIGHT	1	
1	В	500115	SCREW, DOUBLE END, 1/4-20	6	
1	В	566204	NUT-1/4-20 HEX NYLON LOCKNUT ZINC	6	
2A	Е	U0607XX	540-557-670 VINYL SIDE PANEL, LEFT	1	
2B	Е	U0707XX	540-557-670 VINYL SIDE PANEL, RIGHT	1	
			NOTES		
Note	Description				
Α	Hardware needed to attach this product is included				
В	Parts are included in the above listed kits				
С	670 Chair Models made BEFORE July 16, 2012				
D	670 Chair Models made ON or AFTER July 16, 2012				
E	XX- Use color code for specific part number i.e. 02 - Royal Blue				
	Left & Right is determined - as if sitting in the chair				





PARTS LIST					
Image				QTY per	
Number	Note	Part Number	Description	Product	
1 & 2	Α	261640K	SIDETABLE/COVER REPLACEMENT KIT BOLT-ON BRKT STYLE	2	
1	В	202685	SIDE TABLE MOUNTING BRKT - GRAY - GRAY	2	
1	В	566416	BOLT - 5/16 X 3/4 HEX CAP SCREW, GR.5, ZINC, W/BLUE NYLON PA	4	
1	В	566304	WASHER-5/16 SAE FLAT WASHER ZINC	4	
2	В	700425	SIDE TABLE, BLOW MOLDED (USED W/COVER)	2	
2	В	700426	COVER, INJECTION MOLDED (FOR SIDE TABLE)	2	
2	В	203150	SIDE TABLE HINGE BRKT (PR), GRAY	2	
2	В	566561	#12 X 3/4" PANHEAD PHILLIPS TAP SCREW, ZINC	8	
2	В	243270	5/16 SS ROD FOR SIDE TABLE	2	
2	В	243273	THREADED ROD FOR SIDE TABLE KIT	2	
2	В	566205	NUT-5/16-18 HEX NYLON LOCK NUT ZINC	4	
NOTES					
Note	Description				
Α	Kit includes ALL items listed below				
В	It is NOT recommended that these parts be sold seperately however in special cases they can be.				

For additional options please see: PIVOT TABL

PIVOT TABLE OPTIONS PAGE

HM HT OPTIONS PAGE

IV POLE OPTIONS PAGE

OXYGEN TANK HOLDER OPTIONS PAGE