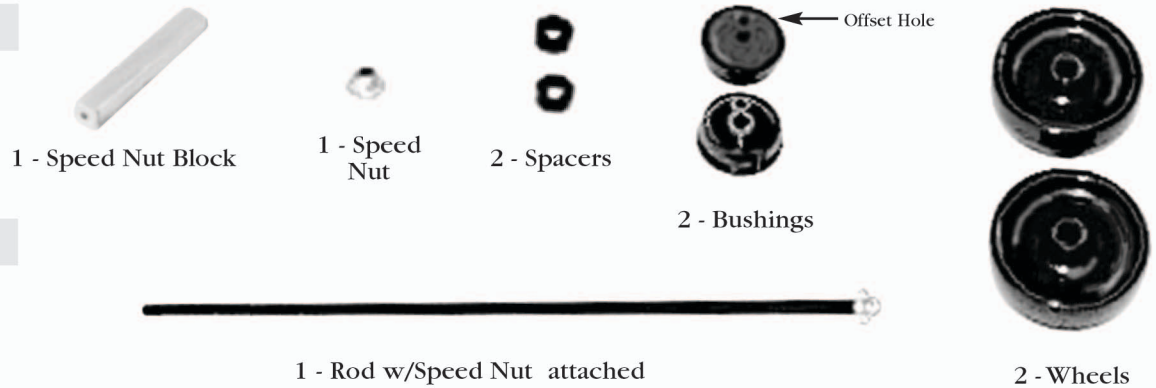


Wheel Kit for the OAKWORKS® Portal Pro® 3*

Parts Included:



Required Tool:

hammer
(not included)



1 - Rod w/Speed Nut attached

2 - Wheels



Set-up Instructions:

- Tilt your Portal Pro® forward to rest on the front legs and arm rest
- Remove all the parts that need to be replaced. The back rubber feet and the bushing are the last parts to come off and their removal may require some force.
- Replace the bushing first, making sure the notch in each bushing is seated properly over the bump on the inside wall of the tube. (Fig. 1 & 1a) You'll need to use the hammer to seat the bushing all the way the way inside the tube. Be careful not to use too much force or the bushing could break.
- The rubber feet go on next, covering the edges of both the tube ends and the bushing. You'll probably need to use the hammer here also.
- Next slide one wheel and one spacer onto the rod. Slide them all the way down until the speed nut stops them from falling off. Insert the rod in to the offset hole at one end of the tube and (Fig 2) push until it comes through the offset hole on the other end.
- Place the remaining spacer and wheel on the protruding end of the rod. (Fig.3)
- Insert the speed nut into the hole in the block of wood included in your kit. Use the block of wood, to hold the speed nut and place the speed nut over the protruding end of the rod. Using g the hammer, tap firmly on the end of the rod that came with a speed nut already attached. (Fig.4)

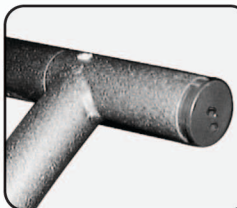


Fig. 1

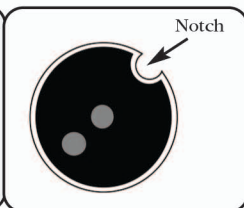


Fig. 1a, underside of Bushing



Fig. 2

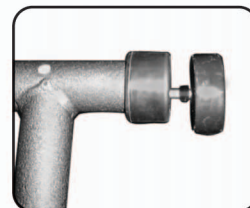


Fig. 3

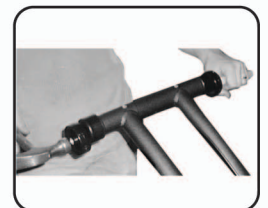


Fig. 4